IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF DELAWARE

SMITHKLINE BEECHAM CORPORATION d/b/a GLAXOSMITHKLINE,)
Plaintiff,)
v.) C.A. No
BARR PHARMACEUTICALS, INC. and BARR LABORATORIES, INC.,)
Defendants.)

COMPLAINT FOR PATENT INFRINGEMENT

Plaintiff SmithKline Beecham Corporation d/b/a GlaxoSmithKline ("Plaintiff" or "GSK"), for its complaint herein against Defendants Barr Pharmaceuticals, Inc. ("Barr Pharm") and Barr Laboratories, Inc. ("Barr Labs") (collectively, "Defendants" or "Barr"), upon personal knowledge as to its own actions and upon information and belief as to the actions of others, alleges as follows:

NATURE OF ACTION

1. This is an action for patent infringement.

PARTIES

- 2. Plaintiff GSK is a corporation organized and existing under the laws of Pennsylvania and having an office and place of business at One Franklin Plaza, Philadelphia, PA 19102. GSK is a research-based pharmaceutical company.
- 3. Upon information and belief, Defendant Barr Pharm is a corporation organized and existing under the laws of Delaware and having a principal place of business at 400 Chestnut Ridge Road, Woodcliff Lake, New Jersey 07677.

- 4. Upon information and belief, Defendant Barr Labs is a corporation organized and existing under the laws of Delaware and having a principal place of business at 223 Quaker Road, P.O. Box 2900, Pomona, NY 10970, and with executive offices at 400 Chestnut Ridge Road, Woodcliff Lake, New Jersey 07677.
- 5. Barr Pharm and Barr Labs are referred to hereinafter collectively as "Barr."

JURISDICTION AND VENUE

- 6. This action arises under the patent laws of the United States of America. This Court has subject matter jurisdiction over this action pursuant to 28 U.S.C. §§ 1331 and 1338(a).
- 7. This Court has personal jurisdiction over Defendants because both Barr Pharm and Barr Labs are incorporated in Delaware.
- 8. Venue is proper in this Court pursuant to 28 U.S.C. § 1391(c) and 28 U.S.C. § 1400(b).

AVODART

- 9. GSK holds approved New Drug Application ("NDA") No. 21-319 for Avodart, the active ingredient of which is dutasteride. Avodart was approved by the FDA on November 20, 2001. Avodart capsules are used for the treatment of symptomatic benign prostatic hyperplasia ("BPH")—essentially, enlargement of the prostate gland.
- 10. Pursuant to 21 U.S.C. § 355(b)(1) and attendant United States Food and Drug Administration ("FDA") regulations, the following patents are listed in the FDA publication "Approved Drug Products with Therapeutic Equivalence Evaluations" (the "Orange Book") with respect to Avodart: United States Patent No. 5,565,467 (the "'467 Patent"); United

States Patent No. 5,846,976 (the "'976 Patent"); and United States Patent No. 5,998,427 (the "'427 Patent").

11. The '467 Patent, '976 Patent and '427 Patent will be collectively referred to herein as the "Patents-in-Suit."

THE PATENTS-IN-SUIT

- 12. GSK is the owner of the '467 Patent, entitled "Androstenone Derivative", which was duly and legally issued on October 15, 1996. The original assignee, Glaxo Wellcome Inc., assigned the '467 Patent to GSK effective March 30, 2001. A true and complete copy of the '467 Patent is attached hereto as Exhibit A.
- 13. The '467 Patent, *inter alia*, claims a compound (dutasteride), and various formulations, useful in treating BPH and other androgen responsive conditions.
- 14. The exclusivity afforded by the '467 Patent expires on November 20, 2015.
- 15. GSK is the owner of the entire right, title and interest in the '467 Patent and possesses the right to sue for infringement of the '467 Patent.
- 16. GSK is the owner of the '976 Patent, entitled "Androstenone Derivative", which was duly and legally issued on December 8, 1998. The original assignee, Glaxo Wellcome Inc., assigned the '976 Patent to GSK effective March 30, 2001. A true and complete copy of the '976 patent is attached hereto as Exhibit B.
- 17. The '976 Patent, *inter alia*, claims methods of treating BPH and other androgen responsive conditions by administering dutasteride.
- 18. The exclusivity afforded by the '976 Patent expires on September 17, 2013.

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- 19. GSK is the owner of the entire right, title and interest in the '976 Patent and possesses the right to sue for infringement of the '976 Patent.
- 20. GSK is the owner of the '427 Patent, entitled "Androstenones", which was duly and legally issued on December 7, 1999. The original assignee, Glaxo Wellcome Inc., assigned the '427 Patent to GSK effective March 30, 2001. A true and complete copy of the '427 Patent is attached hereto as Exhibit C.
- 21. The '427 Patent generally claims various compounds useful as testosterone 5α -reductase inhibitors, including dutasteride, and processes for preparing them. It also claims, *inter alia*, methods of treating BPH by administering the claimed compounds.
- 22. The exclusivity afforded by the '427 Patent expires on September 17, 2013.
- 23. GSK is the owner of the entire right, title and interest in the '427 Patent and possesses the exclusive right to sue for infringement of the '427 Patent.

BARR'S ANDA

- 24. Upon information and belief, Barr Labs submitted to the FDA Abbreviated New Drug Application ("ANDA") No. 90-095 pursuant to 21 U.S.C. § 355(j), seeking approval to engage in the commercial manufacture, use and/or sale of generic 0.5 mg dutasteride capsules before the expiration of the Patents-in-Suit.
- 25. In a January 11, 2008 letter notifying GSK of its ANDA filing, Barr Labs informed GSK that:

"[T]he product that is the subject of Barr's ANDA No. 90-095 ("Barr's ANDA Product") is a generic version of Avodart. Barr's ANDA product is a 0.5 mg dutasteride capsule. The active ingredient in Barr's ANDA product is dutasteride. Barr's ANDA product will be marketed for the currently approved indication for Avodart."

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- 26. Upon information and belief, Barr Labs has made and included in its ANDA a certification under 21 U.S.C. § 355(j)(2)(A)(vii)(IV) that, in its opinion and to the best of its knowledge, the Patents-in-Suit are invalid, unenforceable and/or will not be infringed by Defendants' manufacture, use and/or sale of generic dutasteride capsules (the "Paragraph IV Certification").
- 27. Defendants have committed an act of infringement pursuant to 35 U.S.C. § 271(e)(2) by filing ANDA No. 90-095 under 21 U.S.C. § 355(j) seeking approval to engage in the commercial manufacture, use and/or sale of generic dutasteride capsules before the expiration of the respective terms of each of the Patents-in-Suit.
- 28. The commercial manufacture, use, offer for sale, sale and/or importation of the generic dutasteride capsules for which Defendants seek approval in their ANDA will directly infringe one or more claims of the Patents-in-Suit.
- 29. The sale or offer for sale of the generic dutasteride capsules for which Defendants seek approval in their ANDA also will actively induce infringement and contributorily infringe one or more claims of the Patents-in-Suit.
- 30. GSK is entitled under 35 U.S.C. § 271(e)(4) to full relief from Defendants' acts of infringement, including an Order by this Court ensuring that the effective date of any approval of the aforementioned ANDA, No. 90-095, relating to Defendants' generic dutasteride capsules shall not be earlier than the expiration of the exclusivity afforded the Patents-in-Suit.
- 31. Defendants were aware of each of the Patents-in-Suit when Barr Labs filed its ANDA, and was aware that the filing of the ANDA with a request for its approval prior to the September 17, 2013 expiration date of the '976 and '427 Patents, and/or prior to the

November 20, 2015 expiration date of the '467 Patent, was an act of infringement of those patents.

COUNT ONE: INFRINGEMENT OF THE '467 PATENT

- 32. GSK hereby realleges and incorporates by reference the allegations of paragraphs 1-31 of this Complaint.
- 33. Barr has infringed, induced the infringement of, and contributed to the infringement of the '467 Patent pursuant to 35 U.S.C. § 271(e)(2)(A) by submitting to the FDA ANDA No. 90-095, which includes the Paragraph IV Certification as to the '467 Patent and which seeks approval from the FDA to engage in the commercial manufacture, use, offer to sell, sale and/or importation of generic dutasteride capsules for the treatment of BPH prior to the expiration of the '467 Patent.
 - 34. Barr has knowingly infringed the '467 Patent.
- 35. GSK will be irreparably harmed if Barr is not enjoined from infringing the '467 Patent.

COUNT TWO: INFRINGEMENT OF THE '976 PATENT

- 36. GSK hereby realleges and incorporates by reference the allegations of paragraphs 1-31 of this Complaint.
- 37. Barr has infringed, induced the infringement of, and contributed to the infringement of the '976 Patent pursuant to 35 U.S.C. § 271(e)(2)(A) by submitting to the FDA ANDA No. 90-095, which includes the Paragraph IV Certification as to the '976 Patent and which seeks approval from the FDA to engage in the commercial manufacture, use, offer to sell, sale and/or importation of generic dutasteride capsules for the treatment of BPH prior to the expiration of the '976 Patent.

- 38. Barr has knowingly infringed the '976 Patent.
- 39. GSK will be irreparably harmed if Barr is not enjoined from infringing the '976 Patent.

COUNT THREE: INFRINGEMENT OF THE '427 PATENT

- 40. GSK hereby realleges and incorporates by reference the allegations of paragraphs 1-31 of this Complaint.
- 41. Barr has infringed, induced the infringement of, and contributed to the infringement of the '427 Patent pursuant to 35 U.S.C. § 271(e)(2)(A) by submitting to the FDA ANDA No. 90-095, which includes the Paragraph IV Certification as to the '427 Patent and which seeks approval from the FDA to engage in the commercial manufacture, use, offer to sell, sale and/or importation of generic dutasteride capsules for the treatment of BPH prior to the expiration of the '427 Patent.
 - 42. Barr has knowingly infringed the '427 Patent.
- 43. GSK will be irreparably harmed if Barr is not enjoined from infringing the '427 Patent.

PRAYER FOR RELIEF

WHEREFORE, Plaintiff respectfully requests the following relief:

- A. A judgment that Defendants have infringed each of the Patents-in-Suit;
- B. An order restraining and enjoining Defendants, their officers, agents, attorneys and employees, and those acting in privity or concert with them, from engaging in the commercial manufacture, use, offer to sell or sale within the United States, or importation into the United States, of generic dutasteride capsules, as claimed in the Patents-in-Suit;

- C. An order, pursuant to 35 U.S.C. § 271(e)(4)(A), that the effective date of any approval of the aforementioned ANDA, No. 90-095, for Defendants' generic dutasteride capsules shall not be earlier than the expiration date of the Patents-in-Suit;
- D. Costs and reasonable attorneys' fees of this action pursuant to 35 U.S.C. §§ 271(e)(4) and 285; and
- E. Other and further relief as the Court may deem just and proper. February 25, 2008.

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February 25, 2008

EXHIBIT A

United States Patent

Batchelor et al.

Patent Number: [11]

5,565,467

Date of Patent:

Oct. 15, 1996

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also known as 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androst-1-en-3-one, solvates thereof, its preparation, intermediates used in its preparation, pharmaceutical formulations thereof and its use in the treatment of androgen responsive and mediated diseases.

10 Claims, No Drawings

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1 ANDROSTENONE DERIVATIVE

This patent application is a continuation-in-part of PCT application No. pending PCT/US94/10530, filed Sep. 16, 1994 in the name of Glaxo Inc which is a continuation-in- 5 part of U.S. Ser. No. 08/123,280 filed Sep. 17, 1993 and now abandoned.

The present invention relates to a particular 17β-anilide-4-aza-5α-androst-1-en- 3-one derivative, as a surprisingly potent and selective dual inhibitor of type 1 and 2 human 10 5α-reductase.

BACKGROUND OF THE INVENTION

Androgens are responsible for many physiological func- 15 tions in both males and females. Androgen action is mediated by specific intracellular hormone receptors expressed in androgen responsive cells. Testosterone, the major circulating androgen, is secreted by Leydig cells of the testes under the stimulation of pituitary-derived luteinizing hormone (LH). However, reduction of the 4, 5 double bond of testosterone to dihydrotestosterone (DHT) is required in some target tissues, such as prostate and skin, for androgen action. Steroid 5\alpha-reductases in target tissues catalyze conversion of testosterone to DHT in an NADPH dependent fashion as shown in Scheme A.

The requirement for DHT to act as an agonist in these target tissues has been highlighted by studies of steroid 5α-reductase deficient individuals who have vestigial prostate glands and do not suffer from acne vulgaris or male pattern baldness (see McGinley, J. et al., The New England J. of Medicine, 300, 1233 (1979)). Thus, inhibition of the 55 conversion of testosterone to DHT in these target tissues is anticipated to be useful in the treatment of a variety of androgen responsive diseases, e.g., benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness and hirsutism.

Additionally, it has recently been discovered that two isozymes of 5α-reductase exist in humans which differ in their tissue distribution, affinity for testosterone, pH profile and sensitivity to inhibitors (see Russell, D. W. et al., J. Clin. Invest., 89, 293 (1992); Russell, D. W. et al., Nature, 354, 65 159 (1991)). The steroid 5α -reductase deficient individuals studied by Imperato-McGinley are deficient in the type 2,

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5α-reductase enzyme (Russell, D. W. et al., J. Clin. Invest., 90, 799 (1992); Russell, D. W. et al., New England J. Med., 327, 1216 (1992)), which is the predominant isozyme present in the prostate, while the type I isozyme is predominant in the skin. The relative value of isozyme specific and dual inhibitors of the two isozymes of 5α -reductase will depend upon the type of disease treated (benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness or hirsutism) as well as the stage of the disease (prevention versus treatment) and the anticipated side-effects in the intended patients (for example treatment of acne vulgaris in pubescent males).

Because of their valuable therapeutic potential, testosterone 5α-reductase inhibitors [hereinafter "5α-reductase inhibitors"] have been the subject of active research worldwide. For example, see: Hsia, S. and Voight, W., J. Invest. Derm., 62, 224 (1973); Robaire, B. et al., J. Steroid Biochem., 8, 307 (1977); Petrow, V. et al., Steroids, 38, 121. (1981); Liang, T. et al., J. Steroid Biochem., 19, 385 (1983); Holt, D. et al., J. Med. Chem., 33, 937 (1990); U.S. Pat. No. 4,377,584, U.S. Pat. No. 4,760,071 and U.S. Pat. No. 5,017,568. Two particularly promising 5α-reductase inhibitors are MK-906 (Merck), known by the generic name, finasteride, and marketed under the trademark, Proscar; and SKF-105657 (SmithKline Beecham), shown in Scheme B.

SCHEME B

The potent inhibition of bovine adrenal and porcine granulosa cell 3β-hydroxy-Δ⁵-steroid dehydrogenase / 3-keto-Δ5-steroid isomerase (3BHSD) by the 4-azasteroid derivative, 4-MA, shown in Scheme C and not by the drug finasteride

SCHEME C

(Tan, C. H.; Fong, C. Y.; Chan, W. K. Biochem. Biophys. Res. Comm., 144, 166 (1987) and Brandt, M.; Levy, M. A. Biochemistry, 28, 140 (1989)), along with the critical role of 3BHSD in steroid biosynthesis (Potts, G. O. et al., Steroids,

32, 257 (1978)), suggests that optimal inhibitors of type 1 and 2, 5α -reductase should also be selective versus human adrenal 3BHSD. The importance of selectivity in 5α -reductase inhibitors has been emphasized by reports of hepatotoxicity in certain 4-azasteroids such as 4-MA (McConnell, 5 J. D. The Prostate Suppl., 3, 49 (1990) and Rasmusson, G. H. et al. J. Med. Chem., 27, 1690 (1984)).

SUMMARY OF THE INVENTION

One aspect of the present invention is the compound of formula (i),

also known as 17β-N-(2,5-bis(Trifluoromethyl)) phenylcar-bamoyl-4-aza-5α-androst-1-en-3-one and pharmaceutically acceptable salts and solvates thereof.

Other aspects of the invention are:

- A method of inhibiting testosterone-5α-reductases ³⁰ comprising contacting testosterone-5α-reductases with the compound of formula (I).
- A method of treatment of androgen responsive or mediated disease comprising administering an effective amount of the compound of formula (I) to a patient in 35 need of such treatment.
- Pharmaceutical formulations containing the compound of formula (I) as an active ingredient.
- 4. A method of treatment of androgen responsive or mediated disease comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment in combination with an antiandrogen such as flutamide.
- 5. A method of treatment of benign prostatic hyperplasia comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment in combination with an alpha 1 adrenergic receptor blocker (e.g. terazosin).
- 6. A method of treatment of benign prostatic hyperplasia comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment in combination with an anti-estrogen.
- Intermediates produced in during the synthesis of the compound of formula (I).

DETAILED DESCRIPTION OF THE INVENTION

Those skilled in the art of organic chemistry will appreciate that many organic compounds can form complexes with solvents in which they are reacted or from which they are precipitated or crystallized. These complexes are known as "solvates". For example, a complex with water is known as a "hydrate". Solvates of compound (I) are within the

as a "hydrate". Solvates of compound (I) are within the scope of the invention.

It will also be appreciated by those skilled in organic chemistry that many organic compounds can exist in more

It will also be appreciated by those skilled in organic chemistry that many organic compounds can exist in more than one crystalline form. For example, crystalline form may vary from solvate to solvate. Thus, all crystalline forms of the compounds of formula (I) or the pharmaceutically acceptable solvates thereof are within the scope of the present invention.

Preparation of Compounds

The compound of the present invention may be prepared by the methods taught in U.S. Pat. No. 4,377,584 (hereinafter, "'584") and U.S. Pat. No. 4,760,071 (hereinafter, "'071") both incorporated herein by reference. For example, the compound of formula (I) may be prepared by the procedure shown in Scheme I and II.

In Scheme I, the compound of formula (V) is dehydrogenated to give the compound of formula (I) by treatment with a dehydrogenating system, e.g. 2,3-dichloro- 5,6-dicy-ano-1,4-benzoquinone (DDQ) and bis(trimethylsilyl)trifluoroacet-amide in dry dioxane at room temperature for 2-5 hrs followed by heating at reflux for 10-20 hrs (see Bhattacharya, A. et al., J. Am. Chem. Soc., 110, 3318 (1988)).

The compound of formula (V) may be prepared according to Scheme IA

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In Step 1 of Scheme IA, 3-oxo-4-androstene- 17β -carboxylic acid, (II) is converted to the corresponding amide of formula (III). This may be accomplished by activation of the acid and reaction with an aniline of formula (IIa). For example, the reaction sequence can be the conversion of a compound of formula (II) to the corresponding acid halide by treatment with a halogenating agent such as thionyl chloride or oxalyl chloride in an aprotic solvent such as toluene or methylene chloride at -5° to 10° C. in the presence of a base such as pyridine.

The intermediate acid halide may be reacted with a substituted aniline of formula (IIa) at 25° to 100° C. in an aprotic solvent such as toluene or methylene chloride to give the amide of formula (III). The compound of formula (IIa) is commercially available (Aldrich Chemical Company,

Milwaukee, Wis. 53201). In Step 2, the compound of formula (III) is converted to the 5-oxo-A-nor-3,5-secoandrostan-3-oic acid derivative of formula (IV) by oxidation, e.g. by treatment with aqueous sodium permanganate and sodium periodate under basic conditions at reflux in t-butanol.

In Step 3, the compound of formula (IV) is converted to the 4-aza- 5α -androstan- 3-one of formula (V) by treatment with ammonia at reflux in ethylene glycol followed by hydrogenation of the intermediate 4-aza-androst-5-en-3-one in acetic acid at 60° to 70° C. and 40-60 psi hydrogen pressure in the presence of catalytic platinum oxide.

Alternatively, in Scheme II, the compound of formula (I) may be prepared from the 3-0x0-4-aza-5\(\alpha\)-carboxylic acid of formula (VI) (Rasmusson, G. H. et al., J. Med. Chem., 29, 2298 (1986)), through the acid halide intermediate of formula (VII), wherein X is halogen, particularly chloro. The acid chloride of formula (VII) may be produced by treating the corresponding acid of formula (VI) with thionyl chloride in solvents such as toluene, heptane, acetonitrile, triethylphosphate, ethyl acetate, dimethylformamide, N-methylpyrrolidinone, dimethylimidazolidinone and dimethyltetrahydropyrimidinone. Persons skilled in the art will realize the addition of a catalytic amount of dimethylformamide can be utilized for acid chloride formation.

The intermediate of formula (VII) wherein X is halogen may be reacted with a substituted aniline of formula (IIa), commercially available (Aldrich Chemical Company, Milwaukee, Wis. 53201, at 25° to 100° C. in an aprotic solvent 50 such as toluene, heptane, acetonitrile, triethylphosphate, ethyl acetate, dimethylformamide, N-methylpyrrolidinone, dimethylimidazolidinone and dimethyltetrahydropyrimidinone to give the compound of formula (I). Bases such as dimethylaminopyridine to assist in the coupling can also be used. Alternative bases such as Diisopropylethylamine, triethylamine and 1,8-diazabicyclo[5.4.0]undec-7-ene might also be used in the preparation of the compound of formula (I). Persons skilled in the art will also realize that the addition of salts such as, LiCl and LiBr, might also be used to facilitate the coupling of the aniline of formula (IIa) with 60 the acid halide of formula (VII) to produce the compound of formula (I).

Those skilled in the art will appreciate that at an earlier stage in the preparation of the compound of formula (I) or a solvate thereof it may have been necessary and/or desirable to protect one or more sensitive groups in the molecule to prevent undesirable side reactions.

The protecting groups used in the preparation of the compound of formula (I) may be used in a conventional manner. See for example Protective Groups in Organic Chemistry, Ed. J. F. W. McOmie, Plenum Press, London (1973) or Protective Groups in Organic Synthesis, Theodora Green, John Wiley and Sons, New York (1981).

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Removal of any protecting groups present may be achieved by conventional procedures. An arylalkyl group such as benzyl, may be cleaved by hydrogenolysis in the presence of a catalyst, e.g., palladium on charcoal; an acyl group such as N-benzyloxycarbonyl may be removed by hydrolysis with, for example, hydrogen bromide in acetic acid or by reduction, for example by catalytic hydrogenation.

As will be appreciated, in any of the general processes described above it may be desirable or even necessary to protect any sensitive groups in the molecule as just described. Thus, a reaction step involving deprotection of a protected derivative of general formula (I) or a salt thereof may be carried out subsequent to any of the above described processes.

Thus, according to a further aspect of the invention, the following reactions may, if necessary and/or desired be carried out in any appropriate sequence subsequent to any of the general processes:

- (i) removal of any protecting groups; and
- (ii) conversion of a compound of formula (I) or a solvate thereof into a pharmaceutically acceptable solvate thereof.

As well as being employed as the last main step in the preparative sequence, the general methods indicated above for the preparation of the compounds of the invention may also be used for the introduction of the desired groups at an intermediate stage in the preparation of the required compound. It should therefore be appreciated that in such

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multi-stage processes, the sequence of reactions should be chosen in order that the reaction conditions do not affect groups present in the molecule which are desired in the final product.

The compound of formula (I) and the intermediate com- 5 pounds, (II)-(VI), shown in Schemes I and II may be purified by convenient methods of the art, e.g., chromatography or crystallization.

IN VITRO ASSAYS

Steroid 5\alpha-Reductases

Enzyme activies may be determined using microsomes derived from: 1) prostate tissue from benign prostatic hyperplasia (BPH) patients; 2) recombinant baculovirus infected 15 SF9 cells that express human type 1 5α-reductase; or 3) recombinant baculovirus infected SF9 cells that express human type 2 5α-reductase. Microsomes were prepared by homogenization of the tissue or cells, followed by differential centrifugation of the homogenate, Microsome extracts were incubated with varying concentrations of [1,2,6,7-3H] -testosterone, 1 mM NADPH, and varying amounts of the compounds of Formula I, i.e. a test compound, in buffer containing a NADPH regenerating system capable of maintaining NADPH concentrations for a period of time within the range 0.5-240 minutes. Corresponding incubations were carried out with no test compound as a control study. For clone 1 IC₅₀ measurements, assay components except testosterone were preincubated for 10 minutes at pH 7.0, and following the addition of 100 nM testosterone the assays were allowed to proceed for 10-120 minutes. For clone 2 30 IC_{so} measurements, assay components except testosterone were preincubated for 20 minutes at pH 6.0, and following the addition of 8 nM testosterone the assays were allowed to proceed for 20-40 minutes. The percentage of conversion of testosterone to DHT in the presence of test compounds 35 compared to the corresponding conversion in the control study was estimated using high pressure liquid chromatography (HPLC) with radiochemical detection. The results of these assays appear as IC50's reported in Table 1.

3β-Hydroxy-Δ5-steroid Dehydrogenase / 3-Keto-Δ⁵-Steroid Isomerase

Enzyme activities are measured using microsomes derived from human adrenal tissues. Microsomes were prepared by homogenization of the tissue followed by differ- 45 ential centrifugation of the homogenate. Microsome extracts were incubated with varying concentrations of dehydroepiandrosterone (DHEA), 1 mM NAD+, and varying amounts of the compound of Formula (I), i.e. a test compound, in pH 7.5 buffer for a period of time within the range of 1 to 60 minutes. Corresponding incubations were carried out with no test compound as a control study. The percentage of conversion of DHEA to androstenedione in the presence of test compounds compared to the corresponding conversion in the control study was estimated using HPLC with radiochemical detection. The results of these assays appear as K,'s reported in Table 1.

TABLE 1

5α-Reductase (5αR) and Human Adrenal 3β-Hydroxy-Δ ⁵ - Steroid Dehydrogenase/3-Keto-Δ ⁵ -Steroid Isomerase (3βHSD) In Vitro Inhibitory Activity		
IC ₅₀ Human Type 1 5AR	IC ₅₀ Human Type 2 5AR	K _i Human Adrenal 3BHSD
<1 nM	<1 nM	>1000 nM

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In vivo Evaluation of Steroid 5α-Reductase Inhibitors

The in vivo activity of steroid 5α-reductase inhibitors may be determined in a chronic rat model (Brooks, J. R. et al., Steroids, 47, 1 (1986)). The chronic model utilizes castrated male rats that are dosed daily with testosterone (20 μg/rat) subcutaneously and with test compound (0.01-10 mg/kg) or vehicle orally for 7 days. The animals are then sacrificed and their prostates weighed. Reduction in the size of testosterone-stimulated prostate weight demonstrated activity of the test compound. Known steroid 5α-reductase inhibitors were tested in parallel to ensure consistency of the assay method.

Utility

The steroid 5α-reductase inhibitor of the present invention is useful in the treatment of androgen responsive diseases, e.g., benign and malignant diseases of the prostate, especially benign prostatic hyperplasia, in a manner similar to that for other 5α-reductase inhibitors such as finasteride and SKF105657. However, the compound of the present invention has a surprisingly long half-life and potency compared to finasteride and SKF105657. For correlation of in vitro, rat in vivo and human clinical data relating to an inhibitor of 5\alpha-reductase, see Stoner, E. et al., J. Steroid Biochem. Molec. Biol., 37, 375 (1990); Brooks, J. R. et al., Steroids, 47, 1 (1986) and Rasmusson, G. H. et al., J. Med. Chem., 29, 2298 (1986)).

The compound of this invention is also useful in the treatment of prostatitis, prostate cancer, androgen mediated diseases of the skin, such as acne, hirsutism and male pattern baldness. Other hormone related diseases, e.g., polycystic ovary disease, may also be treated with this compound.

The amount of the compound of formula (I) required to be effective as an 5α-reductase inhibitor will, of course, vary with the individual mammal being treated and is ultimately at the discretion of the medical or veterinary practitioner. The factors to be considered include the condition being treated, the route of administration, the nature of the formulation, the mammal's body weight, and surface area, age and general condition of the mammal. However, for a human patient a suitable effective 5\alpha-reductase inhibitory dose is in the range of about 0.001 to about 2 mg/kg body weight per day, preferably in the range of about 0.005 to about 1 mg/kg

The total daily dose may be given as a single dose, multiple doses, e.g., two to six times per day, or by intravenous infusion for a selected duration. Dosages above or below the range cited above are within the scope of the present invention and may be administered to the individual patient if desired and necessary. For example, for a 75 kg mammal, a dose range would be about 0.04 mg to about 75 mg per day, and a typical dose would be about 10 mg per day. Because of the long half-life of the compound of the present invention, for many patients treatment may only be required every other day, even every third day and possibly less often. If discrete multiple doses are indicated, treatment might typically be 2.5 mg of a compound of formula (I) given 4 times per day.

Formulations

Formulations of the present invention for medical use comprise an active compound, i.e., the compound of formula (I), together with an acceptable carrier thereof and optionally

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other therapeutically active ingredients. The carrier must be pharmaceutically acceptable in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The present invention, therefore, further provides a phar- 5 maceutical formulation comprising a compound of formula (I) together with a pharmaceutically acceptable carrier

The formulations include those suitable for oral, topical, rectal or parenteral (including subcutaneous, intramuscular 10 and intravenous) administration. Preferred are those suitable for oral or parenteral administration.

The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of pharmacy. All methods include the 15 step of bringing the active compound into association with a carrier which constitutes one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing the active compound into association with a liquid carrier or a finely divided solid carrier and 20 then, if necessary, shaping the product into desired unit dosage form.

Formulations of the present invention suitable for oral administration may be presented as discrete units such as capsules, cachets, tablets or lozenges, each containing a 25 predetermined amount of the active compound; as a powder or granules; or a suspension or solution in an aqueous liquid or non-aqueous liquid, e.g., a syrup, an elixir, an emulsion or a draught.

A tablet may be made by compression or molding, option-30 ally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine the active compound in a free-flowing form, e.g., a powder or granules, optionally mixed with accessory ingredients, e.g., binders, lubricants, inert diluents, surface active 35 or dispersing agents. Molded tablets may be made by molding in a suitable machine, a mixture of the powdered active compound with any suitable carrier.

A syrup or suspension may be made by adding the active compound to a concentrated, aqueous solution of a sugar, e.g., sucrose, to which may also be added any accessory ingredients. Such accessory ingredient(s) may include flavoring, an agent to retard crystallization of the sugar or an agent to increase the solubility of any other ingredient, e.g., as a polyhydric alcohol, for example, glycerol or sorbitol.

Formulations for rectal administration may be presented as a suppository with a conventional carrier, e.g., cocoa butter or Witepsol S55 (trademark of Dynamite Nobel Chemical, Germany), for a suppository base.

Formulations suitable for parenteral administration conveniently comprise a sterile aqueous preparation of the active compound which is preferably isotonic with the blood of the recipient. Thus, such formulations may conveniently contain distilled water, 5% dextrose in distilled water or 55 saline and the compound of the formula (I) that has an appropriate solubility in these solvents. Useful formulations also comprise concentrated solutions or solids containing the compound of formula (I) which upon dilution with an appropriate solvent give a solution suitable for parenteral 60 administration above.

Topical formulations include ointments, creams, gels and lotions which may be prepared by conventional methods known in the art of pharmacy. In addition to the ointment, cream gel, or lotion base and the active ingredient, such 65 topical formulation may also contain preservatives, perfumes, and additional active pharmaceutical agents.

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In addition to the aforementioned ingredients, the formulations of this invention may further include one or more optional accessory ingredient(s) utilized in the art of pharmaceutical formulations, e.g., diluents, buffers, flavoring agents, binders, surface active agents, thickeners, lubricants, suspending agents, preservatives (including antioxidants) and the like.

EXAMPLES

The following examples illustrate aspects of this invention but should not be construed as limitations. The symbols and conventions used in these examples are consistent with those used in the contemporary chemical literature, for example, the Journal of the American Chemical Society. As used here in the term "room temperature" means about 25°

EXAMPLE 1

17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androst-1-en-3-one

Synthesis of Scheme I

A. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-androst-4-en-3-one

To a solution of 3-oxo-4-androstene-17β-carboxylic acid (Rasmusson, G. H. et al., J. Med. Chem., 27, 1690 (1984)) (17.2 g, 54.4 mmol), dry THF (180 mL) and dry pyridine (7 ml) at 2° C. is added thionyl chloride (5.1 mL, 70.8 mmol). The reaction mixture is stirred at 2° C. for 20 min and then stirred at room temperature for 40 min. The reaction mixture is then filtered and the solid washed with toluene. The filtrate is concentrated in vacuo to an oil which is diluted with dry THF (150 mL) and dry pyridine (7 mL). To the resultant dark solution is added 2,5-bis-(trifluoromethyl)aniline (9.4 mL, 59.8 mmol) and the reaction mixture is refluxed for 5 h, diluted with methylene chloride, extracted sequentially with 1N HCl and brine, dried over sodium sulfate, and filtered. The filtrate is concentrated and applied to a column of 500 g of silica gel and the column eluted with a 15-30% ethyl acetate-hexane gradient to give, after concentration, 17β-N-(2,5-bis(trifluoromethyl))phenyl-carbamoyl-androst-4-en-3-one as an off-white foam.

17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-5oxo-A-nor-3,5-secoandrostan- 3-oic acid

To a refluxing solution of 17βN-(2,5-bis(trifluoromethyl))phenylcarbamoyl-androst- 4-en-3-one (18.3 g, 34.9 mmol) prepared as in part A above, t-butanol (275 mL), sodium carbonate (6.3 g, 50.8 mmol), and water (36 mL) is added, over 45 min, a 75° C. solution of potassium permanganate (0.38 g, 2.4 mmol), sodium periodate (52.2 g, 245 mmol) and water (311 mL). After refuxing an additional 15 min, the heterogeneous mixture is cooled to room temperature and celite (50 g) is added. The reaction mixture is filtered through a bed of celite (50 g) and the solid is washed with water and the filtrate concentrated in vacuo to remove t-butanol (ca. 175 ml). The resultant aqueous solution is acidified to pH 2 with 36% HCl and the extracted 4 times with chloroform. The chloroform layers are combined and washed with water, brine, dried over sodium sulfate, filtered and concentrated in vacuo to give 17β-N-(2,5-bis(trifluoromethyl))phenylcarbamoyl- 5-oxo-A-nor-3,5-secoandrostan-3-oic acid as a off-white solid. This material is carried directly into step C below.

C. 17β -N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-androst-5-en-3-one

To a suspension of 17β-N-(2,5-bis(trifluoromethyl))phenylcarbamoyl-5-oxo-A-nor- 3,5-secoandrostan-3-oic acid (20.5 g, 34.8 mmol), as prepared in step B, in dry ethylene 5 glycol (100 mL) at room temperature is added ammonia (ca. 8 mL, 0.32 mol) over a 5 min period. The resultant solution is heated to 180° C. over 45 min, and after 12 min at 180° C., the reaction mixture is cooled to 70° C. and water (116 mL) is added over a period of 5 min. The resultant suspension is cooled to 7° C. and stirred for 10 min and filtered under vacuum. The solid is washed with water (60 mL) and then is dissolved in chloroform and washed with water, brine, dried over sodium sulfate, filtered and concentrated. The residue is dissolved in chloroform and applied to a column of 110 g of silica gel and the column eluted with a 2-5% isopropanol-chloroform gradient to give 17β-N-(2,5bis(trifluoromethyl))phenyl-carbamoyl- 4-aza-androst-5-en-3-one as an off-white solid.

D. 17β -N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza- 5α -androstan-3-one

To a solution of 17β -N-(2,5-bis(trifluoromethyl))phenyl-carbamoyl-4-aza-androst-5-en-3-one (8.9g, 16.7 mmol) in acetic acid (120 mL) is added platinum oxide (0.9 g). The resultant mixture is charged to 50 psi with hydrogen and heated at 60° - 70° C. for 6 h. After replacing the hydrogen 25 atmosphere with nitrogen, the reaction mixture is filtered through celite and the celite pad washed with acetic acid (30 mL), chloroform (60 mL) and toluene (200 mL). The filtrate is concentrated in vacuo to an oil, toluene (200 mL) is added and the solution concentrated to a foam in vacuo. The foam 30 is crystallized from ethyl acetate-heptane to give, after drying in vacuo at 85° C. for 1 h, 17β -N-(2,5-bis(trifluoromethyl))phenylcarbamoyl- 4-aza-5 α -androstan-3-one; m.p. 245° - 247° C.

Anal. Calcd. for $C_{27}H_{32}F_6N_2O_2$: C, 61.12; H, 6.08; N, 35 5.28. Found: C, 61.13; H, 6.12; N, 5.21.

E. 17β -N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza- 5α -androstan-1-en-3-one

To a suspension of 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza- 5α-androstan-3-one (7.24 g, 13.7 mmol) and 2,3-dichloro-5,6-dicyano-1,4-benzoquinone (3.41 g, 15 mmol) in dry dioxane (168 mL) at room temperature is added bis(trimethylsilyl)trifluoroacetamide (14.5 mL, 54.6 mmol). After stirring at room temperature for 7 h, the reaction mixture is refluxed for 18 h. The resultant 45 dark solution is cooled to room temperature and is concentrated in vacuo to a dark oil. Methylene chloride (100 mL) and a 1% sodium bisulfite solution (40 mL) is added to the oil and the two phase mixture is stirred rapidly for 15 min and filtered. The two filtrate layers are separated and the 50 methylene chloride layer is washed sequentially with 2N HCl and brine, dried over sodium sulfate, filtered, and concentrated to a brown oil. The oil is diluted with toluene and is applied to a column of 300 g of silica gel and eluted with a 12:3:1 to 9:3:1 gradient of toluene:acetone:ethyl 55 acetate to give 17β-N-(2,5-bis(trifluoromethyl))phenyl-carbamoyl- 4-aza-5α-androst-1-en-3-one as a foam. This material is crystallized from ethyl acetate-heptane (1:1) to give a white solid; m.p. 244°-245° C. ¹³C NMR (100 MHz, CHCl₂) d 171.31, 166.77, 151.04, 136.35 (q, J=1.4 Hz), 60 135.01 (q, J=33.1 Hz), 126.73 (q, J=5.4 Hz), 123.44 (q, J=273.5 Hz), 123.03 (q, J=273.2 Hz) 122.84, 121.58 (qq, J=30.4, 1.0 Hz), 120.37 (q, J=3.6 Hz), 120.29 (q, J=3.9 Hz), 59.58, 58.33, 55.69, 47.46, 44.78, 39.30, 37.81, 35.29, 29.34, 25.70, 24.17, 23.59, 21.15, 13.40, 11.91.

Anal. Calcd. for $C_{27}H_{30}F_6N_2O_2$: C, 61.36; H, 5.72; N, 5.30. Found: C, 61.36; H, 5.73; N, 5.23.

14 EXAMPLE 2

17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androst-1-en-3-one

Synthesis of Scheme II

A solution of 3-oxo-4-aza-5a-androst-1-en-17 β -carboxy-lic acid (31.7 g, 100 mmol) in pyridine (800 mL) is cooled to -10° C., and thionyl chloride (14.3 g, 120 mol) is added with stirring. The mixture is allowed to stir 2.5–3 hours at 20° C., to form the acid chloride (17 β -chlorocarbonyl-4-aza-5 α -androst-1-en-3-one); IR 1780 cm⁻¹, FAB-MS [MH] $^{+}$ =336.

To the stirring acid chloride 2,5-bis(trifluoromethyl)a-niline (23.1 g, 101 mol) is added. Stirring is continued for 4–6 hours, 960 mL of water is added and the slurry is stirred at room temperature overnight. Filtration gives the crude product as an off-white solid. The crude solid is recrystallized by dissolution in 725 mL of acetonitrile at 70° C. and removal of acetonitrile by distillation gives, after cooling and filtration, 17β -N-2,5-bis(Trifluoromethyl)phenylcarbamoyl-4-aza- 5α -androst-1-en-3-one as a white crystalline solid.

EXAMPLE 3

Pharmaceutical formulations

"Active compound" is the compound of Formula (I)

	(A) Transdermal System - For 1000 Patches	
	Ingredients	Amount
•	Active compound	40 g
	Silicone fluid	450 g
	Colloidal silicon dioxide	25 g

The silicone fluid and active compound are mixed together and the colloidal silicone dioxide is added to increase viscosity. The material is then dosed into a subsequently heat sealed polymeric laminate comprised of the following: polyester release liner, skin contact adhesive composed of silicone or acrylic polymers, a control membrane which is a polyolefin (e.g. polyethylene, polyvinyl acetate or polyurethane), and an impermeable backing membrane made of a polyester multilaminate. The resulting laminated sheet is then cut into 10 sq. cm patches.

3) Oral Tablet - For 1000 Tablets	
Ingredients	Amount
Active compound	20 g
Starch	20 g
Magnesium Stearate	l g

The active compound and the starch are granulated with water and dried. Magnesium stearate is added to the dried granules and the mixture is thoroughly blended. The blended mixture is compressed into tablets.

(C) Suppository - For 1000 Suppositories		
Ingredients	Amount	
Active compound Theobromine sodium salicylate	25 g 250 g	

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15 -continued

(C) Suppository - For 1000 Suppositories	
Ingredients	Amount
Witepsol S55	1725 g

The inactive ingredients are mixed and melted. The active compound is then distributed in the molten mixture, poured into molds and allowed to cool.

O) Injection - For 1000 Ampules	
Ingredients	Amount
Active Compound	5 g
Buffering Agents	q.s.
Propylene glycol	400 mg
Water for injection	600 mL

The active compound and buffering agents are dissolved in the propylene glycol at about 50° C. The water for injection is then added with stirring and the resulting solution is filtered, filled into ampules, sealed and sterilized by autoclaving.

(E) Capsule - For 1000 Capsules	
Ingredients	Amount
Active Compound	20 g
Lactose	450 g
Magnesium stearate	5 g

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The finely ground active compound is mixed with the lactose and stearate and packed into gelatin capsules.

What is claimed is:

- 1. 17β -N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5 α -androst-1-en-3-one or a pharmaceutically acceptable solvate thereof.
- 2. A pharmaceutical formulation comprising the compound of claim 1 and a pharmaceutically acceptable carrier thereof.
- 3. A pharmaceutical formulation comprising a safe and effective amount of a compound of claim 1 and a pharmaceutically acceptable carrier thereof.
- 4. The pharmaceutical formulation of claim 3 further comprising an alpha 1 adrenergic receptor blocker.
- 5. The pharmaceutical formulation of claim 4 wherein the alpha 1 adrenergic receptor blocker is selected from the group consisting of: prazosin, terazosin, doxazosin, indoramin, trimazosin and tamsolosin.
- 6. The pharmaceutical formulation of claim 5 wherein the alpha 1 adrenergic receptor blocker is terazosin.
- 7. The pharmaceutical formulation of claim 3 further comprising an anti-estrogen selected from the group consisting of: clomiphene and tamoxifen.
- 8. The pharmaceutical formulation of claim 7 wherein an the anti-estrogen is tamoxifen.
- 9. The pharmaceutical formulation of claim 3 further comprising an anti-androgen.
- 10. The pharmaceutical formulation of claim 9 wherein the anti-androgen is flutamide.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE Certificate

Patent No. 5,565,467

Patented: October 15, 1996

On petition requesting issuance of a certificate for correction of inventorship pursuant to 35 U.S.C. 256, it has been found that the above identified patent, through error and without deceptive intent, improperly sets forth the inventorship.

Accordingly, it is hereby certified that the correct inventorship of this patent is: Kenneth W. Batchelor, Chapel Hill, NC; and Stephen V. Frye, Durham, NC.

Signed and Sealed this Sixteenth Day of July 2002.

RICHARD L. RAYMOND Supervisory Patent Examiner Art Unit 1624

UNITED STATES PATENT AND TRADEMARK OFFICE Certificate

Patent No. 5,565,467

Patented: October 15, 1996

On petition requesting issuance of a certificate for correction of inventorship pursuant to 35 U.S.C. 256, it has been found that the above identified patent, through error and without deceptive intent, improperly sets forth the inventorship.

Accordingly, it is hereby certified that the correct inventorship of this patent is: Kenneth W. Batchelor, Chapel Hill, NC; and Stephen V. Frye, Durham, NC.

Signed and Sealed this Sixth Day of August 2002.

RICHARD L. RAYMOND Supervisory Patent Examiner Art Unit 1624

EXHIBIT B

US005846976A

United States Patent [19]

Batchelor et al.

[11] Patent Number:

5,846,976

[45] Date of Patent:

Dec. 8, 1998

[54] ANDROSTENONE DERIVATIVE

[75] Inventors: Kenneth William Batchelor, Chapel Hill; Stephen Vernon Frye, Durham;

George F. Dorsey, Jr., Raleigh; Robert A. Mook, Jr., Chapel Hill, all of N.C.

[73] Assignee: Glaxo Wellcome Inc., Research

Triangle Park, N.C.

[21] Appl. No.: 708,167

[22] Filed: Aug. 22, 1996

Related U.S. Application Data

[60] Division of Ser. No. 405,120, Mar. 16, 1995, Pat. No. 5,565,467, which is a continuation-in-part of PCT/US94/10530, Sep. 16, 1994, which is a continuation-in-part of Ser. No. 123,280, Sep. 17, 1993, abandoned.

[51]	Int. Cl.6	A61	K 31/58

[58] Field of Search 514/284

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Primary Examiner—Zohreh Fay Attorney, Agent, or Firm—Robert H. Brink

[57] ABSTRACT

The present invention relates to the compound of formula (I),

$$\begin{array}{c} CF_3 \\ CF_3 \end{array} \qquad (I)$$

also known as 17β -N-(2,5-bis(Trifluoromethyl)) phenylcarbamoyl-4-aza- 5α -androst-1-en-3-one, solvates thereof, its preparation, intermediates used in its preparation, pharmaceutical formulations thereof and its use in the treatment of androgen responsive and mediated diseases.

8 Claims, No Drawings

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1 ANDROSTENONE DERIVATIVE

This application is a division of application Ser. No. 08,405,120 filed 16 Mar. 1995 which application is now U.S. Pat. No. 5,565,467. This patent application is a continuation-in-part of PCT application No. PCT/US94/10530, filed Sep. 16, 1994 in the name of Glaxo Inc., which is a continuation-in-part of U.S. Ser. No. 08/123,280 filed Sep. 17, 1993 and now abandoned.

The present invention relates to a particular 17β -anilide-4-aza- 5α -androst-1-en-3-one derivative, as a surprisingly potent and selective dual inhibitor of type 1 and 2 human 5α -reductase.

BACKGROUND OF THE INVENTION

Androgens are responsible for many physiological functions in both males and females. Androgen action is mediated by specific intracellular hormone receptors expressed in androgen responsive cells. Testosterone, the major circulating androgen, is secreted by Leydig cells of the testes under the stimulation of pituitary-derived luteinizing hormone (LH). However, reduction of the 4, 5 double bond of testosterone to dihydrotestosterone (DHT) is required in some target tissues, such as prostate and skin, for androgen action. Steroid 5α-reductases in target tissues catalyze conversion of testosterone to DHT in an NADPH dependent fashion as shown in Scheme A.

The requirement for DHT to act as an agonist in these target tissues has been highlighted by studies of steroid 5α -reductase deficient individuals who have vestigial prostate glands and do not suffer from acne vulgaris or male pattern baldness (see McGinley, J. et al., *The New England J. of Medicine*, 300, 1233 (1979)). Thus, inhibition of the conversion of testosterone to DHT in these target tissues is anticipated to be useful in the treatment of a variety of androgen responsive diseases, e.g., benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness and hirsutism

Additionally, it has recently been discovered that two isozymes of 5α-reductase exist in humans which differ in

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their tissue distribution, affinity for testosterone, pH profile and sensitivity to inhibitors (see Russell, D. W. et al., J. Clin. Invest., 89, 293 (1992); Russell, D. W. et al., Nature, 354, 159 (1991)). The steroid 5α-reductase deficient individuals studied by Imperato-McGinley are deficient in the type 2, 5α-reductase enzyme (Russell, D. W. et al., J. Clin. Invest., 90, 799 (1992); Russell, D. W. et al., New England J. Med., 327, 1216 (1992)), which is the predominant isozyme present in the prostate, while the type 1 isozyme is predominant in the skin. The relative value of isozyme specific and dual inhibitors of the two isozymes of 5α-reductase will depend upon the type of disease treated (benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness or hirsutism) as well as the stage of the disease (prevention versus treatment) and the anticipated side-effects in the intended patients (for example treatment of acne vulgaris in pubescent males).

Because of their valuable therapeutic potential, testosterone 5α-reductase inhibitors [hereinafter "5α-reductase inhibitors"] have been the subject of active research worldwide. For example, see: Hsia, S. and Voight, W., J. Invest. Derm., 62, 224 (1973); Robaire, B. et al., J. Steroid Biochem., 8, 307 (1977); Petrow, V. et al., Steroids, 38, 121 (1981); Liang, T. et al, J. Steroid Biochem., 19, 385 (1983); Holt, D. et al., J. Med. Chem., 33, 937 (1990); U.S. Pat. No. 4,377,584, U.S. Pat. No. 4,760,071 and U.S. Pat. No. 5,017,568. Two particularly promising 5α-reductase inhibitors are MK-906 (Merck), known by the generic name, finasteride, and marketed under the trademark, Proscar; and SKF-105657 (SmithKline Beecham), shown in Scheme B.

The potent inhibition of bovine adrenal and porcine granulosa cell 3β-hydroxy-Δ⁵-steroid dehydrogenase/3-keto-Δ⁵-steroid isomerase (3BHSD) by the 4-azasteroid derivative, 4-MA, shown in Scheme C and not by the drug finasteride

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(Tan, C. H.; Fong, C. Y.; Chan, W. K. Biochem. Biophys. Res. Comm., 144, 166 (1987) and Brandt, M.; Levy, M. A. Biochemistry, 28, 140 (1989)), along with the critical role of 3BHSD in steroid biosynthesis (Potts, G. O. et al., Steroids, 32, 257 (1978)), suggests that optimal inhibitors of type 1 and 2, 5α -reductase should also be selective versus human adrenal 3BHSD. The importance of selectivity in 5α -reductase inhibitors has been emphasized by reports of hepatotoxicity in certain 4-azasteroids such as 4-MA (McConnell, J. D. The Prostate Suppl., 3, 49 (1990) and Rasmusson, G. H. et al. J. Med. Chem., 27, 1690 (1984)).

SUMMARY OF THE INVENTION

One aspect of the present invention is the compound of formula (I),

also known as 17β -N-(2,5-bis(Trifluoromethyl)) phenylcarbamoyl-4-aza- 5α -androst-1-en-3-one and pharmaceutically acceptable salts and solvates thereof.

Other aspects of the invention are:

- 1. A method of inhibiting testosterone- 5α -reductases comprising contacting testosterone- 5α -reductases with the compound of formula (I).
- 2. A method of treatment of androgen responsive or mediated disease comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment.
- 3. Pharmaceutical formulations containing the compound 55 of formula (I) as an active ingredient.
- 4. A method of treatment of androgen responsive or mediated disease comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment in combination with an anti-androgen such as flutamide.
- 5. A method of treatment of benign prostatic hyperplasia comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment in combination with an alpha 1 adrenergic receptor blocker (e.g. terazosin).

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- 6. A method of treatment of benign prostatic hyperplasia comprising administering an effective amount of the compound of formula (I) to a patient in need of such treatment in combination with an anti-estrogen.
- 7. Intermediates produced in during the synthesis of the compound of formula (I).

DETAILED DESCRIPTION OF THE INVENTION

Those skilled in the art of organic chemistry will appreciate that many organic compounds can form complexes with solvents in which they are reacted or from which they are precipitated or crystallized. These complexes are known as "solvates". For example, a complex with water is known as a "hydrate". Solvates of compound (I) are within the scope of the invention.

It will also be appreciated by those skilled in organic chemistry that many organic compounds can exist in more than one crystalline form. For example, crystalline form may vary from solvate to solvate. Thus, all crystalline forms of the compounds of formula (I) or the pharmaceutically acceptable solvates thereof are within the scope of the present invention.

Preparation of Compounds

The compound of the present invention may be prepared (I) 30 by the methods taught in U.S. Pat. Nos. 4,377,584 (hereinafter, "'584") and 4,760,071 (hereinafter, "'071") both incorporated herein by reference. For example, the compound of formula (I) may be prepared by the procedure shown in Scheme I and II.

SCHEME I

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & \\ & & \\ & & \\ & & \\ & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ &$$

In Scheme I, the compound of formula (V) is dehydrogenated to give the compound of formula (I) by treatment with a dehydrogenating system, e.g. 2,3-dichloro-5,6-

dicyano-1,4-benzoquinone (DDQ) and bis(trimethyl-silyl) trifluoroacet-amide in dry dioxane at room temperature for 2-5 hrs followed by heating at reflux for 10-20 hrs (see Bhattacharya, A. et al., J. Am. Chem. Soc., 110,3318 (1988)).

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The compound of formula (V) may be prepared according to Scheme IA

aprotic solvent such as toluene or methylene chloride to give the amide of formula (III). The compound of formula (IIa) is commercially available (Aldrich Chemical Company, Milwaukee, Wis. 53201).

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In Step 2, the compound of formula (III) is converted to the 5-oxo-A-nor-3,5-secoandrostan-3-oic acid derivative of

SCHEME IA

$$CO_{2}H \xrightarrow{\text{siep 1}} CF_{3}$$

$$CF_{3}$$

$$CF_{4}$$

$$CF_{5}$$

In Step 1 of Scheme IA, 3-oxo-4-androstene-17β-carboxylic acid, (II) is converted to the corresponding amide of formula (III). This may be accomplished by activation of the acid and reaction with an aniline of formula (IIa). For example, the reaction sequence can be the conversion of a compound of formula (II) to the corresponding acid halide by treatment with a halogenating agent such as thionyl chloride or oxalyl chloride in an aprotic solvent such as toluene or methylene chloride at -5° to 10° C. in the presence of a base such as pyridine.

The intermediate acid halide may be reacted with a substituted aniline of formula (IIa) at 25° to 100° C. in an

formula (IV) by oxidation, e.g. by treatment with aqueous sodium permanganate and sodium periodate under basic conditions at reflux in t-butanol.

In Step 3, the compound of formula (IV) is converted to the 4-aza- 5α -androstan-3-one of formula (V) by treatment with ammonia at reflux in ethylene glycol followed by hydrogenation of the intermediate 4-aza-androst-5-en-3-one in acetic acid at 60° to 70° C. and 40-60 psi hydrogen pressure in the presence of catalytic platinum oxide.

5,846,976

SCHEME II

CO2H

COXO

N

(VI)

$$CF_3$$
 CF_3
 CF_3
 CF_3
 CF_3
 CF_3

Alternatively, in Scheme II, the compound of formula (I) may be prepared from the 3-oxo-4-aza-5α-androst-1-en-17β-carboxylic acid of formula (VI) (Rasmusson, G. H. et intermediate of formula (VII), wherein X is halogen, particularly chloro. The acid chloride of formula (VII) may be produced by treating the corresponding acid of formula (VI) with thionyl chloride in solvents such as toluene, heptane, acetonitrile, triethylphosphate, ethyl acetate, 45 dimethylformamide, N-methypyrrolidinone, dimethylimidazolidinone and dimethyltetrahydropyrimidinone. Persons skilled in the art will realize the addition of a catalytic amount of dimethylformamide can be utilized for acid chloride formation.

| H

(I)

The intermediate of formula (VII) wherein X is halogen may be reacted with a substituted aniline of formula (IIa), commercially available (Aldrich Chemical Company, Milwaukee, Wis. 53201, at 25° to 100° C. in an aprotic solvent such as toluene, heptane, acetonitrile, 55 triethylphosphate, ethyl acetate, dimethylformamide, N-methylpyrrolidinone, dimethylimidazolidinone and dimethyltetrahydropyrimidinone to give the compound of formula (I). Bases such as dimethylaminopyridine to assist in the coupling can also be used. Alternative bases such as 60 Diisopropylethylamine, triethylamine and 1,8-diazabicyclo [5.4.0]undec-7-ene might also be used in the preparation of the compound of formula (I). Persons skilled in the art will also realize that the addition of salts such as, LiCl and LiBr, might also be used to facilitate the coupling of the aniline of 65 following reactions may, if necessary and/or desired be formula (IIa) with the acid halide of formula (VII) to produce the compound of formula (I).

Those skilled in the art will appreciate that at an earlier stage in the preparation of the compound of formula (I) or a solvate thereof it may have been necessary and/or desiral., J. Med. Chem., 29, 2298 (1986)), through the acid halide 40 able to protect one or more sensitive groups in the molecule to prevent undesirable side reactions.

> The protecting groups used in the preparation of the compound of formula (I) may be used in a conventional manner. See for example Protective Groups in Organic Chemistry, Ed. J. F. W. McOmie, Plenum Press, London (1973) or Protective Groups in Organic Synthesis, Theodora Green, John Wiley and Sons, New York (1981).

> Removal of any protecting groups present may be achieved by conventional procedures. An arylalkyl group such as benzyl, may be cleaved by hydrogenolysis in the presence of a catalyst, e.g., palladium on charcoal; an acyl group such as N-benzyloxycarbonyl may be removed by hydrolysis with, for example, hydrogen bromide in acetic acid or by reduction, for example by catalytic hydrogena-

> As will be appreciated, in any of the general processes described above it may be desirable or even necessary to protect any sensitive groups in the molecule as just described. Thus, a reaction step involving deprotection of a protected derivative of general formula (I) or a salt thereof may be carried out subsequent to any of the above described

> Thus, according to a further aspect of the invention, the carried out in any appropriate sequence subsequent to any of the general processes:

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- (i) removal of any protecting groups; and
- (ii) conversion of a compound of formula (I) or a solvate thereof into a pharmaceutically acceptable solvate thereof.

As well as being employed as the last main step in the 5 preparative sequence, the general methods indicated above for the preparation of the compounds of the invention may also be used for the introduction of the desired groups at an intermediate stage in the preparation of the required compound. It should therefore be appreciated that in such 10 multi-stage processes, the sequence of reactions should be chosen in order that the reaction conditions do not affect groups present in the molecule which are desired in the final product.

The compound of formula (I) and the intermediate 15 compounds, (II)–(VI), shown in Schemes I and II may be purified by convenient methods of the art, e.g., chromatography or crystallization.

In Vitro Assays

Steroid 5\alpha-Reductases

Enzyme activies may be determined using microsomes derived from: 1) prostate tissue from benign prostatic hyperplasia (BPH) patients; 2) recombinant baculovirus infected SF9 cells that express human type 1 5α -reductase; or 3) 25 assay method. recombinant baculovirus infected SF9 cells that express human type 2 5α-reductase. Microsomes were prepared by homogenization of the tissue or cells, followed by differential centrifugation of the homogenate. Microsome extracts were incubated with varying concentrations of [1,2,6,7-3H] -testosterone, 1 mM NADPH, and varying amounts of the compounds of Formula I, i.e. a test compound, in buffer containing a NADPH regenerating system capable of maintaining NADPH concentrations for a period of time within the range 0.5–240 minutes. Corresponding incubations were 35 carried out with no test compound as a control study. For clone 1 IC50 measurements, assay components except testosterone were preincubated for 10 minutes at pH 7.0, and following the addition of 100 nM testosterone the assays were allowed to proceed for 10-120 minutes. For clone 2 IC50 measurements, assay components except testosterone were preincubated for 20 minutes at pH 6.0, and following the addition of 8 nM testosterone the assays were allowed to proceed for 20-40 minutes. The percentage of conversion of testosterone to DHT in the presence of test compounds 45 compared to the corresponding conversion in the control study was estimated using high pressure liquid chromatography (HPLC) with radiochemical detection. The results of these assays appear as IC_{50} 's reported in Table 1.

3β-Hydroxy- Δ^5 -steroid Dehydrogenase/3-Keto- Δ^5 -steroid Isomerase

Enzyme activities are measured using microsomes derived from human adrenal tissues. Microsomes were prepared by homogenization of the tissue followed by differential centrifugation of the homogenate. Microsome extracts were incubated with varying concentrations of dehydroepiandrosterone (DHEA), 1 mM NAD+, and varying amounts of the compound of Formula (I), i.e. a test compound, in pH 7.5 buffer for a period of time within the range of 1 to 60 60 minutes. Corresponding incubations were carried out with no test compound as a control study. The percentage of conversion of DHEA to androstenedione in the presence of test compounds compared to the corresponding conversion in the control study was estimated using HPLC with radiochemical detection. The results of these assays appear as K_i 's reported in Table 1.

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TABLE 1

		lrenal 3β-Hydroxy-Δ ⁵ - roid Isomerase (3βHSD) Activity
IC ₅₀ Human	IC ₅₀ Human	K, Human Adrenal
Type 1 5AR	Type 2 5AR	3BHSD
<1nM	<1nM	>1000nM

In Vivo Evaluation of Steroid 5α-Reductase Inhibitors

The in vivo activity of steroid 5α-reductase inhibitors may be determined in a chronic rat model (Brooks, J. R.. et al., Steroids, 47, 1 (1986)). The chronic model utilizes castrated male rats that are dosed daily with testosterone (20 μg/rat) subcutaneously and with test compound (0.01–10 mg/kg) or vehicle orally for 7 days. The animals are then sacrificed and their prostates weighed. Reduction in the size of testosterone-stimulated prostate weight demonstrated activity of the test compound. Known steroid 5α-reductase inhibitors were tested in parallel to ensure consistency of the assay method.

Utility

The steroid 5α-reductase inhibitor of the present invention is useful in the treatment of androgen responsive diseases, e.g., benign and malignant diseases of the prostate, especially benign prostatic hyperplasia, in a manner similar to that for other 5α-reductase inhibitors such as finasteride and SKF105657. However, the compound of the present invention has a surprisingly long half-life and potency compared to finasteride and SKF105657. For correlation of in vitro, rat in vivo and human clinical data relating to an inhibitor of 5α-reductase, see Stoner, E. et al., J. Steroid Biochem. Molec. Biol., 37, 375 (1990); Brooks, J. R. et al., Steroids, 47, 1 (1986) and Rasmusson, G. H. et al., J. Med. Chem., 29, 2298 (1986)).

The compound of this invention is also useful in the treatment of prostatitis, prostate cancer, androgen mediated diseases of the skin, such as acne, hirsutism and male pattern baldness. Other hormone related diseases, e.g., polycystic ovary disease, may also be treated with this compound.

The amount of the compound of formula (I) required to be effective as an 5α-reductase inhibitor will, of course, vary with the individual mammal being treated and is ultimately at the discretion of the medical or veterinary practitioner. The factors to be considered include the condition being treated, the route of administration, the nature of the formulation, the mammal's body weight, and surface area, age and general condition of the mammal. However, for a human patient a suitable effective 5α-reductase inhibitory dose is in the range of about 0.001 to about 2 mg/kg body weight per day, preferably in the range of about 0.005 to about 1 mg/kg per day.

The total daily dose may be given as a single dose, multiple doses, e.g., two to six times per day, or by intravenous infusion for a selected duration. Dosages above or below the range cited above are within the scope of the present invention and may be administered to the individual patient if desired and necessary. For example, for a 75 kg mammal, a dose range would be about 0.04 mg to about 75 mg per day, and a typical dose would be about 10 mg per day. Because of the long half-life of the compound of the

Document 1-2

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present invention, for many patients treatment may only be required every other day, even every third day and possibly less often. If discrete multiple doses are indicated, treatment might typically be 2.5 mg of a compound of formula (I) given 4 times per day.

Formulations

Formulations of the present invention for medical use comprise an active compound, i.e., the compound of formula (I), together with an acceptable carrier thereof and optionally other therapeutically active ingredients. The carrier must be pharmaceutically acceptable in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The present invention, therefore, further provides a pharmaceutical formulation comprising a compound of formula (I) together with a pharmaceutically acceptable carrier thereof.

The formulations include those suitable for oral, topical, 20 rectal or parenteral (including subcutaneous, intramuscular and intravenous) administration. Preferred are those suitable for oral or parenteral administration.

The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods 25 well known in the art of pharmacy. All methods include the step of bringing the active compound into association with a carrier which constitutes one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing the active compound into associa- 30 tion with a liquid carrier or a finely divided solid carrier and then, if necessary, shaping the product into desired unit dosage form.

Formulations of the present invention suitable for oral administration may be presented as discrete units such as capsules, cachets, tablets or lozenges, each containing a predetermined amount of the active compound; as a powder or granules; or a suspension or solution in an aqueous liquid or non-aqueous liquid, e.g., a syrup, an elixir, an emulsion or a draught.

A tablet may be made by compression or molding, optionally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine the active compound in a free-flowing form, e.g., a powder or granules, optionally mixed with accessory ingredients, e.g., binders, lubricants, inert diluents, surface active or dispersing agents. Molded tablets may be made by molding in a suitable machine, a mixture of the powdered active compound with any suitable carrier.

A syrup or suspension may be made by adding the active compound to a concentrated, aqueous solution of a sugar, e.g., sucrose, to which may also be added any accessory ingredients. Such accessory ingredient(s) may include flavoring, an agent to retard crystallization of the sugar or an 55 agent to increase the solubility of any other ingredient, e.g., as a polyhydric alcohol, for example, glycerol or sorbitol.

Formulations for rectal administration may be presented as a suppository with a conventional carrier, e.g., cocoa butter or Witepsol S55 (trademark of Dynamite Nobel 60 Chemical, Germany), for a suppository base.

Formulations suitable for parenteral administration conveniently comprise a sterile aqueous preparation of the active compound which is preferably isotonic with the blood of the recipient. Thus, such formulations may conveniently 65 contain distilled water, 5% dextrose in distilled water or saline and the compound of the formula (I) that has an

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appropriate solubility in these solvents. Useful formulations also comprise concentrated solutions or solids containing the compound of formula (I) which upon dilution with an appropriate solvent give a solution suitable for parenteral administration above.

Topical formulations include ointments, creams, gels and lotions which may be prepared by conventional methods known in the art of pharmacy. In addition to the ointment, cream gel, or lotion base and the active ingredient, such topical formulation may also contain preservatives, perfumes, and additional active pharmaceutical agents.

In addition to the aforementioned ingredients, the formulations of this invention may further include one or more optional accessory ingredient(s) utilized in the art of pharmaceutical formulations, e.g., diluents, buffers, flavoring agents, binders, surface active agents, thickeners, lubricants, suspending agents, preservatives (including antioxidants) and the like.

EXAMPLES

The following examples illustrate aspects of this invention but should not be construed as limitations. The symbols and conventions used in these examples are consistent with those used in the contemporary chemical literature, for example, the Journal of the American Chemical Society. As used here in the term "room temperature" means about 25°

Example 1

17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androst-1-en-3-one

(Synthesis of Scheme I)

A. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoylandrost-4-en-3-one

To a solution of 3-oxo-4-androstene-17β-carboxylic acid (Rasmusson, G. H. et al., J. Med. Chem., 27, 1690 (1984)) (17.2 g, 54.4 mmol), dry THF (180 mL) and dry pyridine (7 ml) at 2° C. is added thionyl chloride (5.1 mL, 70.8 mmol). The reaction mixture is stirred at 2° C. for 20 min and then stirred at room temperature for 40 min. The reaction mixture is then filtered and the solid washed with toluene. The filtrate is concentrated in vacuo to an oil which is diluted with dry THF (150 mL) and dry pyridine (7 mL). To the resultant dark solution is added 2,5-bis-(trifluoromethyl)aniline (9.4 mL, 59.8 mmol) and the reaction mixture is refluxed for 5 h, diluted with methylene chloride, extracted sequentially with 50 1N HCl and brine, dried over sodium sulfate, and filtered. The filtrate is concentrated and applied to a column of 500 g of silica gel and the column eluted with a 15-30% ethyl acetate—hexane gradient to give, after concentration, 17β-N-(2,5-bis(trifluoromethyl))phenyl-carbamoyl-androst-4en-3-one as an off-white foam.

B. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-5oxo-A-nor-3,5-secoandrostan-3-oic acid

To a refluxing solution of 17βN-(2,5-bis(trifluoromethyl)) phenylcarbamoyl-androst-4-en-3-one (18.3 g, 34.9 mmol) prepared as in part A above, t-butanol (275 mL), sodium carbonate (6.3 g, 50.8 mmol), and water (36 mL) is added, over 45 min, a 75° C. solution of potassium permanganate (0.38 g, 2.4 mmol), sodium periodate (52.2 g, 245 mmol) and water (311 mL). After refuxing an additional 15 min, the heterogeneous mixture is cooled to room temperature and celite (50 g) is added. The reaction mixture is filtered through a bed of celite (50 g) and the solid is washed with

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water and the filtrate concentrated in vacuo to remove t-butanol (ca. 175 ml). The resultant aqueous solution is acidified to pH 2 with 36% HCl and the extracted 4 times with chloroform. The chloroform layers are combined and washed with water, brine, dried over sodium sulfate, filtered and concentrated in vacuo to give 17β -N-(2,5-bis (trifluoromethyl))phenylcarbamoyl-5-oxo-A-nor-3,5-secoandros-tan-3-oic acid as a off-white solid. This material is carried directly into step C below.

C. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4- 10 29.34, 25.70, 24.17, 23.59, 21.15, 13.40, 11.91. aza-androst-5-en-3-one

To a suspension of 17β-N-(2,5-bis(trifluoromethyl)) phenylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3-oic acid (20.5 g, 34.8 mmol), as prepared in step B, in dry ethylene glycol (100 mL) at room temperature is added 15 ammonia (ca. 8 mL, 0.32 mol) over a 5 min period. The resultant solution is heated to 180° C. over 45 min, and after 12 min at 180° C., the reaction mixture is cooled to 70° C. and water (116 mL) is added over a period of 5 min. The resultant suspension is cooled to 7° C, and stirred for 10 min 20 and filtered under vacuum. The solid is washed with water (60 mL) and then is dissolved in chloroform and washed with water, brine, dried over sodium sulfate, filtered and concentrated. The residue is dissolved in chloroform and applied to a column of 110 g of silica gel and the column 25 eluted with a 2-5% isopropanol-chloroform gradient to give 17β-N-(2,5-bis(trifluoromethyl))phenyl-carbamoyl-4-azaandrost-5-en-3-one as an off-white solid.

D. 17β -N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza- 5α -androstan-3-one

To a solution of 17β-N-(2,5-bis(trifluoromethyl)) phenylcarbamoyl-4-aza-androst-5-en-3-one (8.9 g, 16.7 mmol) in acetic acid (120 mL) is added platinum oxide (0.9 g). The resultant mixture is charged to 50 psi with hydrogen and heated at 60°-70° C. for 6 h. After replacing the hydrogen atmosphere with nitrogen, the reaction mixture is filtered through celite and the celite pad washed with acetic acid (30 mL), chloroform (60 mL) and toluene (200 mL). The filtrate is concentrated in vacuo to an oil, toluene (200 mL) is added and the solution concentrated to a foam in vacuo. The foam is crystallized from ethyl acetate-heptane to give, after drying in vacuo at 85° C. for 1 h, 17β-N-(2, 5-bis(trifluoromethyl))phenylcarbamoyl-4-aza-5αandrostan-3-one; m.p. 245°-247° C. Anal. Calcd. for $C_{27}H_{32}F_6N_2O_2$: C, 61.12; H, 6.08; N, 5.28. Found: C, 61.13; H, 6.12; N, 5.21.

E. 17β -N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza- 5α -androstan-1-en-3-one

To a suspension of 17β-N-(2,5-bis(Trifluoromethyl)) 50 phenylcarbamoyl-4-aza-5α-androstan-3-one (7.24 g, 13.7 mmol) and 2,3-dichloro-5,6-dicyano-1,4-benzoquinone (3.41 g, 15 mmol) in dry dioxane (168 mL) at room temperature is added bis(trimethylsilyl)trifluoroacetamide (14.5 mL, 54.6 mmol). After stirring at room temperature for 55 7 h, the reaction mixture is refluxed for 18 h. The resultant dark solution is cooled to room temperature and is concentrated in vacuo to a dark oil. Methylene chloride (100 mL) and a 1% sodium bisulfite solution (40 mL) is added to the oil and the two phase mixture is stirred rapidly for 15 min 60 and filtered. The two filtrate layers are separated and the methylene chloride layer is washed sequentially with 2N HCl and brine, dried over sodium sulfate, filtered, and concentrated to a brown oil. The oil is diluted with toluene and is applied to a column of 300 g of silica gel and eluted 65 with a 12:3:1 to 9:3:1 gradient of toluene:acetone:ethyl acetate to give 17β-N-(2,5-bis(trifluoromethyl))phenyl14

carbamoyl-4-aza-5α-androst-1-en-3-one as a foam. This material is crystallized from ethyl acetate-heptane (1:1) to give a white solid; m.p. 244°–245° C. ¹³C NMR (100 MHz, CHCl₃) d 171.31, 166.77, 151.04, 136.35 (q, J=1.4 Hz), 135.01 (q, J=33.1 Hz), 126.73 (q, J=5.4 Hz), 123.44 (q, J=273.5 Hz), 123.03 (q, J=273.2 Hz), 122.84, 121.58 (qq, J=30.4, 1.0 Hz), 120.37 (q, J=3.6 Hz), 120.29 (q, J=3.9 Hz), 59.58, 58.33, 55.69, 47.46, 44.78, 39.30, 37.81, 35.29, 29.34, 25.70, 24.17, 23.59, 21.15, 13.40, 11.91.

Anal. Calcd. for $C_{27}H_{30}F_6N_2O_2$: C, 61.36; H, 5.72; N, 5.30. Found: C, 61.36; H, 5.73; N, 5.23.

Example 2

17β-N-(2, 5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androst-1-en-3-one

(Synthesis of Scheme II)

A solution of 3-oxo-4-aza-5 α -androst-1-en-17 β -carboxylic acid (31.7 g, 100 mmol) in pyridine (800 mL) is cooled to -10° C., and thionyl chloride (14.3 g, 120 mol) is added with stirring. The mixture is allowed to stir 2.5–3 hours at 20° C., to form the acid chloride (17 β -chlorocarbonyl-4-aza-5 α -androst-1-en-3-one); IR 1780 cm⁻¹, FAB-MS [MH]⁺=336.

To the stirring acid chloride 2,5-bis(trifluoromethyl) aniline (23.1 g, 101 mol) is added. Stirring is continued for 4–6 hours, 960 mL of water is added and the slurry is stirred at room temperature overnight. Filtration gives the crude product as an off-white solid. The crude solid is recrystallized by dissolution in 725 mL of acetonitrile at 70° C. and removal of acetonitrile by distillation gives, after cooling and filtration, 17β -N-2,5-bis(Trifluoromethyl) phenylcarbamoyl-4-aza-5 α -androst-1-en-3-one as a white crystalline solid.

Example 3

Pharmaceutical Formulations

"Active compound" is the compound of Formula (I)

(A) Transdermal System - For 1000 Patches		
Ingredients	Amount	
Active compound Silicone fluid Colloidal silicon dioxide	40 g 450 g 25 g	

The silicone fluid and active compound are mixed together and the colloidal silicone dioxide is added to increase viscosity. The material is then dosed into a subsequently heat sealed polymeric laminate comprised of the following: polyester release liner, skin contact adhesive composed of silicone or acrylic polymers, a control membrane which is a polyolefin (e.g. polyethylene, polyvinyl acetate or polyurethane), and an impermeable backing membrane made of a polyester multilaminate. The resulting laminated sheet is then cut into 10 sq. cm patches.

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(B) Oral Tablet - For 1	000 Tablets		(E) Capsule - For 10	00 Capsules
Ingredients	Amount	5	Ingredients	Amount
Active compound	20 g	,	Active Compound	20 g
Starch	20 g		Lactose	450 g
Magnesium Stearate	1 g		Magnesium stearate	5 g

The active compound and the starch are granulated with water and dried. Magnesium stearate is added to the dried granules and the mixture is thoroughly blended. The blended mixture is compressed into tablets.

(C) Suppository - For 1000 Suppositories		
Ingredients	Amount	
Active compound Theobromine sodium salicylate Witepsol S55	25 g 250 g 1725 g	

The inactive ingredients are mixed and melted. The active compound is then distributed in the molten mixture, poured into molds and allowed to cool.

(D) Injection - For 1000 Ampules			
Ingredients	Amount		
Active Compound Buffering Agents Propylene glycol Water for injection	5 g q.s. 400 mg 600 mL		

The active compound and buffering agents are dissolved in the propylene glycol at about 50° C. The water for injection is then added with stirring and the resulting solution is filtered, filled into ampules, sealed and sterilized by autoclaving.

The active compound and the starch are granulated with 10 The finely ground active compound is mixed with the lactose and stearate and packed into gelatin capsules.

What is claimed is:

- 1. A method of treating an androgen responsive or mediate condition in a mammal suffering from said condition comprising administering to said mammal a safe and effective amount of $17\beta-N-(2,5-bis(Trifluoromethyl))$ phenylcarbamoyl-4-aza-5 α -androst-1-en-3-one or a pharmaceutically acceptable solvate thereof.
- 2. A method of claim 1 wherein the androgen responsive or mediated condition is benign prostatic hypertrophy, prostate cancer, acne, male pattern baldness and hirsutism.
 - 3. A method of treating an androgen responsive or mediated condition in a mammal suffering from said condition comprising administering to said mammal a safe and effective amount of a pharmaceutical formulation comprising a safe and effective amount of $17\beta-N-(2,5-bis$ (Trifluoromethyl)) phenylcarbamoyl-4-aza-5 α -androst-1-en-3-one or a pharmaceutically acceptable solvate thereof.
 - 4. The method of claim 3 wherein said formulation further comprises an alpha 1 adrengergic receptor blocker.
 - 5. The method of claim 3 wherein said formulation further comprises an anti-estrogen selected from the group consisting of: clomiphene and tamoxifen.
- The method of claim 5 wherein said anti-estrogen is as tamoxifen.
 - 7. The method of claim 3 wherein said formulation further comprises an anti-androgen.
 - 8. The method of claim 6 wherein said anti-androgen is flutamide.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. : 5,846,976

DATED : December 8, 1998

INVENTOR(S): Batchelor, et al.

It is certified that error appears in the above-indentified patent and that said Letters Patent is hereby corrected as shown below:

Column 16, Claim 2, line 3, change "and" to --, or--.



Signed and Sealed this

Sixteenth Day of November, 1999

Attest:

Thomas & Dawbin)

Attesting Officer

Q. TODD DICKINSON

Acting Commissioner of Patents and Trademarks

UNITED STATES PATENT AND TRADEMARK OFFICE Certificate

Patent No. 5,846,976

Patented: December 8, 1998

On petition requesting issuance of a certificate for correction of inventorship pursuant to 35 U.S.C. 256, it has been found that the above identified patent, through error and without deceptive intent, improperly sets forth the inventorship.

Accordingly, it is hereby certified that the correct inventorship of this patent is: Robert A. Mook, Jr.; George F. Dorsey; Kenneth W. Batchelor; and Stephen V. Frye.

Signed and Sealed this First Day of February, 2000.

MARIANNE CINTINS Supervisory Patent Examiner Technology Center 1600 Art Unit 1614



UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO.

: 5,846,976

Page I of 1

DATED INVENTOR(S) : Batchelor et al.

: December 8, 1998

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On petition requesting issuance of a certificate of correction of inventorship under 35 U.S.C. § 256, the above-indentified patent, through error and without deceptive intent, improperly sets forth inventorship.

Accordingly, the correct inventorship of this patent is: Kenneth W. Batchelor and Stephen V. Frye.

Signed and Sealed this

Nineteenth Day of March, 2002

Attest:

JAMES E. ROGAN Director of the United States Patent and Trademark Office

Attesting Officer

EXHIBIT C

United States Patent [19]

Batchelor et al.

[11] Patent Number:

5,998,427

[45] Date of Patent:

*Dec. 7, 1999

[[.4]	ANDROSTENONES
1341	ANDROSTENORES

[75] Inventors: Kenneth William Batchelor; Stephen Vernon Frye, both of Durham, N.C.

[73] Assignee: Glaxo Wellcome Inc., Research

Triangle Park, N.C.

*] Notice: This patent is subject to a terminal dis-

claimer.

[21] Appl. No.: 09/078,468

[22] Filed: May 14, 1998

Related U.S. Application Data

[60] Division of application No. 08/617,859, filed as application No. PCT/US94/10479, Sep. 16, 1994, Pat. No. 5,817,818, which is a continuation-in-part of application No. 08/123, 280, Sep. 17, 1993, abandoned, and a continuation-in-part of application No. 08/136,515, Dec. 10, 1993, abandoned.

[51] Int. Cl.⁶ A61K 31/58; C07D 221/18

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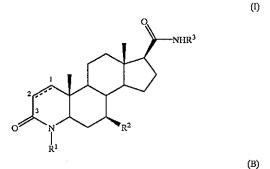
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[57] ABSTRACT

The present invention relates to compounds of formula (I), wherein carbons 1 and 2 are joined by either a single or a double bond; R¹ is hydrogen or methyl; R² is hydrogen or methyl; R³ is (B) wherein X, R⁶, R⁷ and R⁸ are various groups, and pharmaceutically acceptable solvates thereof and their use in the treatment of androgen responsive and mediated diseases.



 \mathbb{R}^6 \mathbb{R}^7 \mathbb{R}^8

19 Claims, No Drawings

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1 ANDROSTENONES

This application is a divisional of application Ser. No. 08/617,859 filed Mar. 14, 1996 and now U.S. Pat. No. 5,817,818, which is a 35 U.S.C. § 371 of PCT US94/10479 filed Sep. 16, 1994, which is a continuation in part of U.S. Ser. No. 08/123,280, filed Sep. 17, 1993 now abandoned and U.S. Ser. No. 08/136,515, filed Dec. 10, 1993, now abandoned.

The present invention relates to certain substituted 17β -anilide-4-aza- 5α -androstan-3-ones, in particular as surprisingly potent and selective dual inhibitors of type 1 and 2 human 5α -reductase.

BACKGROUND OF THE INVENTION

Androgens are responsible for many physiological functions in both males and females. Androgen action is mediated by specific intracellular hormone receptors expressed in androgen responsive cells. Testosterone, the major circulating androgen, is secreted by Leydig cells of the testes under the stimulation of pituitary-derived luteinizing hormone 20 (LH). However, reduction of the 4, 5 double bond of testosterone to dihydrotestosterone (DHT) is required in some target tissues, such as prostate and skin, for androgen action. Steroid 5α-reductases in target tissues catalyze conversion of testosterone to DHT in an NADPH dependent 25 fashion as shown in Scheme A.

The requirement for DHT to act as an agonist in these 50 target tissues has been highlighted by studies of steroid 5\alpha\text{-reductase} deficient individuals who have vestigial prostate glands and do not suffer from acne vulgaris or male pattern baldness (see McGinley, J. et al., The New England J. of Medicine, 300, 1233 (1979)). Thus, inhibition of the conversion of testosterone to DHT in these target tissues is anticipated to be useful in the treatment of a variety of androgen responsive diseases, e.g., benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness and hirsuitism

Additionally, it has recently been discovered that two isozymes of 5α -reductase exist in humans which differ in

their tissue distribution, affinity for testosterone, pH profile and sensitivity to inhibitors (see Russell, D. W. et al., J. Clin. Invest., 89, 293 (1992); Russell, D. W. et al., Nature, 354, 159 (1991)). The steroid 5α-reductase deficient individuals studied by Imperato-McGinley are deficient in the type 2, 5α-reductase enzyme (Russell, D. W. et al., J. Clin. Invest., 90, 799 (1992); Russell, D. W. et al., New England J. Med., 327, 1216 (1992)), which is the predominant isozyme present in the prostate, while the type 1 isozyme is predominant in the skin. The relative value of isozyme specific and dual inhibitors of the two isozymes of 5α-reductase will depend upon the type of disease treated (benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness or hirsutism) as well as the stage of the disease (prevention

versus treatment) and the anticipated side-effects in the

intended patients (for example treatment of acne vulgaris in

pubescent males).

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Because of their valuable therapeutic potential, testosterone 5α-reductase inhibitors [hereinafter "5α-reductase inhibitors"] have been the subject of active research worldwide. For example, see: Hsia, S. and Voight, W., J. Invest. Derm., 62, 224 (1973); Robaire, B. et al., J. Steroid Biochem., 8, 307 (1977); Petrow, V. et al, Steroids, 38, 121 (1981); Liang, T. et al., J. Steroid Biochem., 19, 385 (1983); Holt, D. et al., J. Med. Chem., 33, 937 (1990); U.S. Pat. Nos. 4,377,584, 4,760,071 and 5,017,568. Two particularly promising 5α-reductase inhibitors are MK-906 (Merck), known by the generic name, finasteride, and marketed under the trademark, Proscar; and SKF-105657 (SmithKline Beecham), shown in Scheme B.

The potent inhibition of bovine adrenal and porcine granulosa cell 3β -hydroxy- Δ^5 -steroid dehydrogenase/3-keto- Δ^5 -steroid isomerase (3BHSD) by the 4-azasteroid derivative, 4-MA, shown in Scheme C and not by the drug finasteride

(Tan, C. H.; Fong, C. Y.; Chan, W. K. Biochem. Biophys. Res. Comm., 144, 166 (1987) and Brandt, M.; Levy, M. A. Biochemistry, 28, 140 (1989)) along with the critical role of 3BHSD in steroid biosynthesis (Potts, G. O. et al., Steroids, 32, 257 (1978)), suggests that optimal inhibitors of type 1 and 2 5α -reductase should also be selective versus human adrenal 3BHSD. The importance of selectivity in 5α -reductase inhibitors has been emphasized by reports of hepatotoxicity in certain 4-azasteroids such as 4-MA (McConnell, J. D. The Prostate Suppl., 3, 49 (1990) and Rasmusson, G. H. et al. J. Med. Chem., 27, 1690 (1984)).

SUMMARY OF THE INVENTION

One aspect of the present invention provides compounds of formula (I),

$$\begin{array}{c} \text{(I)} \\ \text{N} \\ \text{N} \\ \text{R}^{1} \end{array}$$

wherein

carbons 1 and 2 are joined by either a single or a double bond;

R¹ is hydrogen or methyl;

R² is hydrogen or methyl;

 R^3 is (A)

wherein,

R⁴ and R⁵ are independently hydrogen, lower alkyl, lower 65 alkoxy, trifluoromethyl, cyano, halogen, phenyl (optionally substituted with one or more halogens), or

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when R⁴ and R⁵ are on adjacent carbons, taken together form a fused 5, 6 or 7 member ring optionally containing one or more oxygen or sulfur atoms;

W and Z are methylene groups which taken together with the carbon to which they are attached form a saturated, 3 to 12 member ring system optionally:

- 1) substituted independently with one or more lower alkyl groups,
- 2) containing an oxygen or sulfur atom,
- two said methylene groups of said 3 to 12 member ring are joined with a (C₁₋₆) alkylene group to form a bicyclic ring system, and

X is hydrogen or halogen;

or (B)

 $\begin{array}{c}
\mathbb{R}^{6} \\
\mathbb{R}^{7} \\
\mathbb{R}^{8}
\end{array}$ (B)

wherein,

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R⁶ is trifluoromethyl, phenyl optionally substituted with one or more halogens or branched (C₄₋₇) alkyl groups, or branched (C₄₋₇) alkyl;

either of R^7 or R^8 is trifluoromethyl, halogen, phenyl optionally substituted with one or more halogens or branched (C_{4-7})alkyl groups, or branched (C_{4-7}) alkyl, while the other is hydrogen or halogen; and

X is hydrogen or halogen, and pharmaceutically acceptable solvates thereof.

Other aspects of the invention are:

- A method of inhibiting testosterone-5α-reductases comprising contacting testosterone-5α-reductases with a compound of formula (I).
- A method of treatment of androgen responsive or mediated disease comprising administering an effective amount of a compound of formula (I) to a patient in need of such treatment.
- 3. Pharmaceutical formulations containing a compound of formula (I) as an active ingredient.
- 4. A method of treatment of androgen responsive or mediated disease comprising administering an effective amount of a compound of formula (I) to a patient in need of such treatment in combination with an antiandrogen such as flutamide.
- 5. A method of treatment of benign prostatic hyperplasia comprising administering an effective amount of a compound of formula (I) to a patient in need of such treatment in combination with an alpha 1 adrenergic receptor blocker (e.g. terazosin).
- 6. A method of treatment of benign prostatic hyperplasia comprising administering an effective amount of a compound of formula (I) to a patient in need of such treatment in combination with an anti-estrogen.
- Certain chemical intermediates used in the preparation of compounds of formula

5 DETAILED DESCRIPTION OF THE INVENTION

Compounds

Those skilled in the art of organic chemistry will appreciate that many organic compounds can form complexes with solvents in which they are reacted or from which they are precipitated or crystallized. These complexes are known as "solvates". For example, a complex with water-is known as a "hydrate". Solvates of the compound of formula (I) are within the scope of the invention.

It will also be appreciated by those skilled in organic chemistry that many organic compounds can exist in more than one crystalline form. For example, crystalline form may vary from solvate to solvate. Thus, all crystalline forms of the compounds of formula (I) or the pharmaceutically acceptable solvates thereof are within the scope of the present invention.

As used herein the term "lower" in relation to alkyl and alkoxy means 1 to 6 carbons, especially 1 to 4, straight or branched. As used herein the term "branched (C_{4-7}) alkyl" means 3–6 carbons attached via a quaternary carbon, e.g., t-butyl, t-amyl, etc. The term "halogen" means fluoro, chloro, bromo, and iodo moieties.

Examples of the ring systems formed by W and Z include, but are not limited to: cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cyclohexyl, cyclohexyl, cyclodo-decyl, etc.; norbornyl, bicyclo[3.3.1]nonyl, tetrahydrofuryl, tetrahydropyranyl, or tetrahydrothiopyranyl. Ring systems of 3 to 8 members are preferred.

Examples of bicyclic ring systems formed when one of the W methylene groups is joined to one of the Z methylene groups by a (C_{1-6}) alkylene group include, but are not limited to:

$$R^4$$
 R^5
 R^4
 R^5
 R^4
 R^5

Examples of fused 5, 6 or 7 member rings formed by R⁴ 55 and R⁵ include but are not limited to:

It will be appreciated by those skilled in the art of organic chemistry that the "quaternary carbon" of substituent (A), i.e., the carbon upon which —NH—, the phenyl group, W and Z are attached, may be asymmetric. This asymmetry about the quaternary carbon gives rise to a pair of stereoisomers (see March, J., Advanced Organic Chemistry, 3rd Ed., Chap. 4, "Stereochemistry", John Wiley and Sons, New York (1985)). Further, when W and Z are substituted with alkyl groups or are joined with an alkylene group, other asymmetric carbons may be established also resulting in other pairs of stereoisomers. All stereoisomers of the novel compounds taught herein are within the scope of the present invention.

As used herein the rippled lines representing single bonds connecting the quaternary carbon to W and to Z indicate that these two bonds can be of either an α or β relationship with respect to the quaternary carbon. The term " α " means the bond and corresponding substituent extends below the plane of the page while the term " β " means the bond and corresponding substituent extends above the plane of the page and is depicted herein by a solid wedge shape bond. The use of these terms is consistent with standard chemical terminology.

In a particular group of the compounds of formula (I), X is hydrogen. In another particular group of the compounds of formula (I), \mathbb{R}^2 is hydrogen. In yet another group of the compounds of formula (I), \mathbb{R}^6 is trifluoromethyl, phenyl optionally substituted with one or more halogens, or branched (C_{4-7}) alkyl; and either of \mathbb{R}^7 or \mathbb{R}^8 is trifluoromethyl, halogen, phenyl optionally substituted with one or more halogens, or branched (C_{4-7}) alkyl, while the other is hydrogen or halogen. In another particular group of the compounds of formula (1), carbons 1 and 2 are joined by a double bond.

A particular group of the compounds of formula (I) are the compounds of formula (IA)

$$(IA)$$

$$V$$

$$X$$

$$R_1$$

wherein

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carbons 1 and 2 are joined by either a single or a double bond;

R¹ is hydrogen or methyl;

R⁴ and R⁵ are independently hydrogen, lower alkyl, lower alkoxy, trifluoromethyl, cyano, halogen, phenyl

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(optionally substituted with one or more halogens), or when R4 and R5 are on adjacent carbons, taken together form a fused 5, 6 or 7 member ring optionally containing one or more oxygen or sulfur atoms;

W and Z are methylene groups which taken together with 5 the carbon to which they are attached form a saturated, 3 to 12 member ring system optionally:

- 1) substituted with one or more lower alkyl groups,
- 2) containing an oxygen or sulfur atom, and
- 3) two said methylene groups of said 3 to 12 member 10 ring are joined with a (C1-6) alkylene group to form a bicyclic ring system; and

X is hydrogen or halogen.

In a particular group of the compounds of formula (IA);

R⁴ and R⁵ are independently hydrogen, lower alkyl, lower alkoxy, trifluoromethyl, cyano, halogen, or phenyl (optionally substituted with one or more halogens); and X is hydrogen:

Compounds of formula (IA) wherein at least one of X, R⁴ and R5 is other than hydrogen are preferred. Substituents in the para (4-) position of the phenyl ring are especially preferred.

In a particular group of the compounds of formula (IA) at least one of R4 and R5 is lower alkyl, lower alkoxy, trifluoromethyl, halogen or phenyl, especially branched alkyl, e.g., t-butyl, trifluoromethyl, or halogen.

In four other particular groups of the compounds of formula (IA):

- 1) W and Z are methylene groups which taken together 30 with the carbon to which they are attached form a saturated, 3 to 12 member ring system containing only carbon atoms and which may be substituted independently with one or more lower alkyl groups; or
- 2) W and Z are methylene groups which taken together 35 with the carbon to which they are attached form a saturated, 3 to 12 member ring system containing an oxygen or sulfur atom and which may be substituted independently with one or more lower alkyl groups; or
- 3) W and Z are methylene groups which taken together 40 with the carbon to which they are attached form a saturated, 3 to 12 member ring system containing only carbon atoms and which may be substituted independently with one or more lower alkyl groups and two said methylene groups are joined with a (C₁₋₆) alkylene 45 group to form a bicyclic ring system; or
- 4) W and Z are methylene groups which taken together with the carbon to which they are attached form a saturated, 3 to 12 member ring system containing an oxygen or sulfur atom and which may be substituted independently with one or more lower alkyl groups and

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two said methylene groups are joined with a (C1-6) alkylene group to form a bicyclic ring system. Another particular group of the compounds of formula (I) are the compounds of formula (IB);

(IB)
$$\begin{array}{c}
R^{6} \\
X \\
R^{7}
\end{array}$$

wherein

carbons 1 and 2 are joined by either a single or a double bond;

R1 is hydrogen or methyl;

R⁶ is trifluoromethyl, phenyl optionally substituted with one or more halogens, or branched (C4-7) alkyl;

either of R⁷ or R⁸ is trifluoromethyl, halogen, phenyl optionally substituted with one or more halogens, or branched (C₄₋₇) alkyl, while the other is hydrogen or halo-

X is hydrogen or halogen.

In a particular group of the compounds of formula (IB) when R7 or R8 is branched (C4.7) alkyl and X is hydrogen, R⁶ is trifluoromethyl or phenyl optionally substituted with one or more halogens.

In another particular group of the compounds of formula

 R^6 is trifluoromethyl or branched (C_{4-7}) alkyl;

either of R7 or R8 is trifluoromethyl, halogen, or phenyl substituted with one or more halogens, while the other is hydrogen or halogen.

In another particular group of the compounds of formula (IB);

 R^6 is trifluoromethyl or branched (C_{4-7}) alkyl;

either of R⁷ or R⁸ is trifluoromethyl while the other is hydrogen;

X is hydrogen.

In another particular group of the compounds of formula (IB) R⁶ and R⁸ are independently trifluoromethyl or t-butyl, while R⁷ and X are hydrogen.

Specific compounds of formula (I) are:

Compound/ Example Number	Compound Name
1.	17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-aza-5α-androstan-3-one
2.	17 β -N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-methyl-4-aza-5 α -androstan-3-one
3.	$17\beta\text{-N-1-(4-Chlorophenyl)} cyclopentyl carbamoyl-4-aza-5 \alpha-and rost-1-en-3-one$
4.	17β-N-1-(4-t-Butylphenyl)cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
5.	17β-N-1-(4-t-Butylphenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
6.	17β-N-1-(4-Chlorophenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
7.	17 β -N-1-(4-Trifluoromethylphenyl)cyclopentylcarbamoyl-4-aza-5 α -androst-1-en-3-one

-continued

	Continuou
Compound/ Example Number	Compound Name
8.	17β-N-1-(4-Methoxyphenyl)cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
9.	17β-N-1-(4-Fluorophenyl)cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
10.	17β-N-1-(4-Fluorophenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
11.	17β-N-1-(4-Methoxyphenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
12.	17β-N-1-(3,4-Methylenedioxyphenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
13.	17β-N-1-(4-t-Butylphenyl)cycloheptylcarbamoyl-4-aza-5α-androst-1-en-3-one
14.	17β-N-4-(4-t-Butylphenyl)tetrahydropyranylcarbamoyl-4-aza-5α-androst-1-en- 3-one
15.	17β-N-1-(2,4-Dichlorophenyl)cyclopropylcarbamoyl-4-aza-5α-androst-1-en-3-one
16.	
17.	7/3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-3-
18.	17β-N-1-(4-t-Butylphenyl)-4-t-Butylcyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
19.	17β-N-1-(3-Trifluoromethylphenyl)cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
20.	17β-N-4-(4-t-Butylphenyl)tetrahydrothiopyranylcarbamoyl-4-aza-5α-androst-1-en-3-one
21.	77β-N-1-(4-Biphenyl)-2,2-diethylcyclopropylcarbamoyl-4-aza-5α- androstan-1-en-3-one
22.	17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androstan-3-one
23.	17β-N-(2,5-bis(Triffuoromethyl))phenylcarbamoyl-4-methyl-4-aza-5α-androstan-3-one
24.	7β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
25.	One 17β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-3- one
26.	one 17β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-methyl-4-aza-5α- androstan-3-one
27.	17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
28.	17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-aza-5α-androstan-3-one
29.	17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-methyl-4-aza-5α-androstan-3-one
30.	17β-N-(2,5-bis(Trifluoromethyl)phenylcarbamoyl-4-aza-7β-methyl-5α-androst-1-en-3-one
31.	17β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-aza-7β-methyl-5α- androst-1-en-3-one
32.	17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-aza-7β-methyl-5α-androst- 1-en-3-one
33.	17β-N-9-(4-t-Butylphenyl)bicyclo[3.3.1]nonylcarbamoyl-4-aza-5αandrost-1-en- 3-one

A particular specific compound of formula (I) is:

17 β -N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-aza- $_{45}$ procedure shown in Scheme I. 5 α -androst-1-en-3-one

Specific intermediate compounds of formulas (III), (IV) and (IVa) are:

17β-N-1-(4-chlorophenyl)cyclopentylcarbamoylandrost-4-en-3-one;

17β-N-1-(4-chlorophenyl)cyclopentylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3-oic acid; and

17β-N-1-(4-chlorophenyl)cyclopentylcarbamoyl-4-aza-androst-5-en-3-one.

Preparation of Compounds

The compounds of the present invention may be prepared by the methods taught in U.S. Pat. No. 4,377,584 (hereinafter, "'584") and U.S. Pat. No. 4,760,071 (hereinafter, "'071") both incorporated herein by reference. For example, compounds of formula (I) wherein carbons 1 and 2 are joined by a single bond may be prepared by the procedure shown in Scheme I.

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-continued
$$\sim$$
 NHR³ \sim NHR³

In Scheme I, the 4-aza-androst-5-en-3-one compound of formula (IVa) is converted to the corresponding 4-aza-5 α -androstan-3-one of formula (I) by hydrogenation. For example, the hydrogenation may be carried out in acetic acid at 60 to 70° C. and 40-60 psi hydrogen pressure in the presence of catalytic platinum oxide.

Compounds of formula (IVa) may be prepared by the procedure of Scheme IA:

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The compounds of formula (IIa) wherein R3 is (A) i.e., cycloalkylbenzylamines, are prepared by Curtius rearrangement of the corresponding acid, where available, or by the method of He, X. et al., J. Med. Chem., 36, 1188 (1993), i.e. by reacting the corresponding cycloalkanone with the appropriate aryl Grignard reagent followed by conversion of the resulting alcohol to the amine by treatment with sodium azide and trifluoroacetic acid followed by reduction of the azide with lithium aluminum hydride. Substituted cyclopropylbenzylamines of formula (IIa) are prepared by rhodium catalyzed insertion of the appropriate aryl-a-diazo-ester (prepared by the method of Baum, J. S. et al., Synthetic Comm., 17, 1709 (1987)) into the appropriate olefin (as described by Davies, H. W. et al., Tetrahedron Lett., 30, 5057 (1989)) followed by saponification of the ester and Curtius rearrangement of the acid to give the desired amine. The compounds of formula (IIa) wherein R³ is (B), i.e., substituted anilines, are commercially available or conveniently prepared by methods known in the art (see Blakitnyi et al, J. Org. Chem. USSR (English translation), 10, 512 (1974) abstracted in CA 80 (25): 14623f and Reetz, M. T. et al., Angew. Chem. Int. Ed. Engl., 19, 900 and 901 (1980)).

In Step 2, the compound of formula (III) is converted to the 5-oxo-A-nor-3,5-secoandrostan-3-oic acid derivative of

SCHEME IA

$$\begin{array}{c} \text{CO}_2\text{H} \\ \text{step 1} \\ \text{1) activation} \\ \text{2) } \text{H}_2\text{NR}^3 \\ \text{(IIa)} \\ \text{Step 2} \\ \text{(III)} \\ \text{Step 3} \\ \text{HO}_2\text{C} \\ \text{R}^2 \\ \text{(IVa)} \\ \end{array}$$

In Step 1 of Scheme IA, 3-oxo-4-androstene-17βcarboxylic acid (II) is converted to the corresponding amide of formula (III). This may be accomplished by activation of 55 the acid and reaction with a compound of formula (IIa). For example, the reaction sequence can be conversion of a compound of formula (II) to the corresponding acid halide by treatment with a halogenating agent such as oxalyl chloride or thionyl chloride in an aprotic solvent such as toluene, methylene chloride or tetrahydrofuran at -5 to 10° C. in the presence of a base such as pyridine. The intermediate acid halide, e.g., an acid chloride, may be reacted with an amine of formula (IIa) (wherein the substituents are as defined for formula (I)), optionally in the presence of a catalyst such as 4-N,N-dimethylaminopyridine, at 25 to 70° C. in an aprotic solvent such as tetrahydrofuran to give the amide of formula (III).

formula (IV) by oxidation, e.g. by treatment with aqueous sodium permanganate and sodium periodate under basic conditions at reflux in t-butanol.

In Step 3, the compound of formula (IV) is converted to the corresponding compound of formula (IVa) by treatment with a compound of the formula NH_2R^1 , e.g., ammonia $(R^1=H)$ or methylamine $(R^1=methyl)$, at elevated temperatures in a protic or aprotic solvent, e.g., at reflux in ethylene glycol.

Compounds of formula (I) may also be prepared by interconversion from other compounds of formula (I). For example, the process of Scheme IB may be used to prepare a compound of formula (I) where there is a double bond between carbons 1 and 2, and where R¹ is hydrogen, i.e., the

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compound of formula (Ib) from the corresponding compound of formula (I), i.e., the compound of formula (Ia).

SCHEME IB

NHR3

$$(Ia)$$
 (Ia)
 (Ib)

SCHEME IB

 (Ib)
 (Ib)
 (Ib)
 (Ib)
 (Ib)
 (Ib)

In Scheme IB, a compound of formula (Ia) is dehydrogenated to give the corresponding 4-aza- 5α -androst-1-en-3-one of formula (Ib) by treatment with a dehydrogenating system, e.g. 2,3-dichloro-5,6-dicyano-1,4-benzoquinone (DDQ) and bis(tri-methylsilyl)trifluoroacetamide in dry dioxane at room temperature for 2-5 hrs followed by heating at reflux for 10-20 hrs (see Bhattacharya, A. et al., *J. Am. Chem. Soc.*, 110, 3318 (1988).

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SCHEME II

$$CO_2H$$
 R^2
 R^2
 R^1
 R^2
 R^2
 R^2
 R^2
 R^2
 R^2

Alternatively, in Scheme II compounds of formula (I), wherein carbon 1 and 2 are joined by a double bond, may be prepared from 3-0x0-4-aza-5 α -androst-1-ene-17 β -carboxylic acids of formula (V) by reaction with a compound of formula (IIa) as described in Scheme IA, step 1. Compounds of formula (V) wherein R^2 is hydrogen may be prepared by the method of Rasmusson, G. H. et al., J. Med. Chem., 29, 2298 (1986). The compounds of formula (V) wherein R^2 is methyl may be prepared according to Scheme IIa.

In Step 1, a compound of formula (VI), wherein JO is a protected hydroxy group, e.g., a triisopropylsilyloxy group, and CO₂Alk is a carboxylic acid ester group, e.g., a methyl ester, is reacted with a strong, heavy metal oxidizing complex, e.g., chromic acid/3,5-dimethyl pyrazole in an aprotic solvent, e.g., dichloromethane, to yield the corresponding compound of formula (VII). Compounds of formula (VI) may be prepared from a 3β-hydroxyetienic acid ester (J. Med. Chem. 27, 1690) by the method taught in PCT patent application WO 94/14833. For example, 3β-hydroxyetienic acid methyl ester may be reacted with a hydroxy group protecting reagent such as triisopropylsilylchloride in the presence of a base, e.g., imidazole in an aprotic solvent, e.g., dimethyl formamide or 40 dichloromethane, at moderate temperatures ranging from 25 to 55° C.

(V) wherein R2 is CH3

In Step 2, the 7-oxo moiety of the compound of formula (VII) is converted to a corresponding alkyl group, e.g., by catalytic hydrogenation and deprotection of the 3-hydroxy group to yield the corresponding compound of formula (VIII). For example, the compound of formula (VII) may be reacted with methyl triphenylphosphonium iodide and n-butyl lithium in an aprotic solvent, such as tetrahydrofuran in the temperature range of about -5° to 10° C., e.g., at 0° C. to yield the corresponding 7-alkylidene derivative. The exocyclic double bond may then be reduced selectively by treatment with tris(triphenylphosphine) rhodium chloride under a hydrogen atmosphere to yield predominately the 7β-alkyl substituted compound. The protecting group on the 3-hydroxy is then removed to yield the compound of formula VIII. For example, if the protecting group is triisopropylsilyl, it may be removed by treatment with tetrabutyl-ammonium fluoride in tetrahydrofuran.

In Step 3, the 3-hydroxy group of the compound of 60 tion. formula (VIII) is oxidized to yield the corresponding 3-oxo

As moiety with migration of the double bond to yield the compound of formula (IX). For example, the oxidation may be accomplished with Jones' reagent in an alkyl ketone, such as acetone, at about room temperature.

In Step 4, the compound of formula (IX) is oxidized in an analogous manner to that described in Step 2 of Scheme IA to yield the corresponding 5-oxo-A-nor-3,5-secoandrostan-3-oic acid derivative of formula (X).

In Step 5, the compound of formula (X) is converted to the corresponding compound of formula (XI) in an analogous manner to that described in Scheme I.

In Step 6, the compound of formula (XI) is dehydrogenated in an analogous manner to that described in Scheme IB to yield the corresponding 4-aza-5α-androst-1-en-3-one derivative. The 17-carboxylic acid ester group is then converted by saponification to the corresponding 17-carboxylic acid group yielding the compound of formula (V). For example, the carboxylic acid ester group may be converted to the carboxylic group by treatment with a moderate to strong base in a protic or aprotic solvent, e.g., treatment with a metal hydroxide, such as lithium hydroxide, in dioxane/ water at about room temperature.

Those skilled in the art will appreciate that at an earlier stage in the preparation of a compound of formula (I) or a methyl group, by treatment with a Wittig reagent followed 45 solvate thereof it may have been necessary and/or desirable to protect one or more sensitive groups in the molecule to prevent undesirable side reactions.

The protecting groups used in the preparation of compounds of formula (I) may be used in a conventional manner. See for example Protective Groups in Organic Chemistry, Ed. J. F. W. McOmie, Plenum Press, London (1973) or Protective Groups in Organic Synthesis, Theodora Green, John Wiley and Sons, New York (1981).

Removal of any protecting groups present may be achieved by conventional procedures. An arylalkyl group such as benzyl, may be cleaved by hydrogenolysis in the presence of a catalyst, e.g., palladium on charcoal; an acyl group such as N-benzyloxycarbonyl may be removed by hydrolysis with, for example, hydrogen bromide in acetic acid or by reduction, for example by catalytic hydrogena-

As will be appreciated, in any of the general processes described above it may be desirable or even necessary to protect any sensitive groups in the molecule as just described. Thus, a reaction step involving deprotection of a protected derivative of general formula (I) or a salt thereof may be carried out subsequent to any of the above described processes.

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Thus, according to a further aspect of the invention, the following reactions may, if necessary and/or desired be carried out in any appropriate sequence subsequent to any of the general processes:

- (i) removal of any protecting groups; and
- (ii) conversion of a compound of formula (I) or a solvate thereof into a pharmaceutically acceptable solvate thereof.

As well as being employed as the last main step in the preparative sequence, the general methods indicated above 10 for the preparation of the compounds of the invention may also be used for the introduction of the desired groups at an intermediate stage in the preparation of the required compound. It should therefore be appreciated that in such multi-stage processes, the sequence of reactions should be 15 chosen in order that the reaction conditions do not affect groups present in the molecule which are desired in the final product.

The compounds of formula (I) and the intermediate compounds, (II)-(XI), shown in Schemes I and II may be 20 purified by convenient methods of the art, e.g., chromatography or crystallization.

In vitro Assays

Steroid 5a-Reductases

Enzyme activities may be determined using microsomes 25 derived from: 1) prostate tissue from benign prostatic hyperplasia (BPH) patients; 2) recombinant baculovirus infected SF9 cells that express human type 1 5α-reductase; or 3) recombinant baculovirus infected SF9 cells that express human type 2 5α-reductase. Microsomes were prepared by 30 homogenization of the tissue or cells, followed by differential centrifugation of the homogenate. Microsome extracts were incubated with varying concentrations of [1,2,6,7-³H]-testosterone, 1 mM NADPH, and varying amounts of the compounds of formula (I,) i.e. a test compound, in buffer containing a NADPH regenerating system capable of maintaining NADPH concentrations for a period of time within the range 0.5-240 minutes. Corresponding incubations were carried out with no test compound as a control study.

For type 1 IC_{50} measurements, assay components except testosterone were preincubated for 10 minutes at pH 7.0, and following the addition of 100 nM testosterone the assays were allowed to proceed for 10–120 minutes. For type 2 IC_{50} measurements, assay components except testosterone were preincubated for 20 minutes at pH 6.0, and following 45 the addition of 8 nM testosterone the assays were allowed to proceed for 20–40 minutes. The percentage of conversion of testosterone to DHT in the presence of test compounds compared to the corresponding conversion in the control study was estimated using high performance liquid chromatography (HPLC) with radiochemical detection. The results of these assays appear as IC_{50} 's reported in Table 1. 3β -Hydroxy- Δ^5 -steroid Dehydrogenase/3-Keto- Δ^5 -steroid

Enzyme activities are measured using microsomes 55 derived from human adrenal tissues. Microsomes were prepared by homogenization of the tissue followed by differential centrifugation of the homogenate. Microsome extracts were incubated with varying concentrations of dehydroepiandrosterone (DHEA), 1 mM NAD⁺, and varying amounts of the compounds of Formula (I), i.e. a test compound, in pH 7.5 buffer for a period of time within the range of 1 to 60 minutes. Corresponding incubations were carried out with no test compound as a control study. The percentage of

conversion of DHEA to androstenedione in the presence of 65 test compounds compared to the corresponding conversion

in the control study was estimated using HPLC with radio-

18 chemical detection. The results of these assays appear as K,'s reported in Table 1.

TABLE 1

5α-REDUCTASE (5AR) AND HUMAN ADRENAL 3β-HYDROXY-Δ⁵-STEROID DEHYDROGENASE/3-KETO-Δ⁵-STEROID ISOMERASE (3BHSD) in vitro INHIBITORY ACTIVITY

	Compound/ Example	IC ₅₀ Human Type 1 5AR	IC ₅₀ Human Type 2 5AR	K _i Human Adrenal 3BHSD
	1	+++	++++	+
	2	++++	++++	++
	3	+++ +	++++	+
	4	+++	++++	+
	5	+++	++++	+
5	6	+++	++++	+
	7	+++	++++	+
	8	+++	++++	+
	9	+++	++++	+
	10	+++	++++	+
	11	+++	++++	+
)	12	++	++++	++
	13	+++	++++	+
	14	+++	++++	+
	15	+++	++++	+
	16	+++	++++	+
	17	++++	++++	+
5	18	+++	++++	+
	19	+++	++++	+
	20	++++	++++	+
	21	++++	++++	+
	22	+++	++++	+
	23	++++	++++	++
)	24	+++	+++	+
,	25	+++	++++	+
	26	++++	++++	++
	27	+++	++++	++
	28	+++	++++	+
	29	++++	++++	++
_	30	+++	++++	+
5	31	+++	+++	+
	32	+++	++++	+
	33	+++	++++	+
	Mar De L			

- ++++ <1 nM
- +++ 1-10 nM ++ 10-1000 nM
- + >1000 nM

In vivo Evaluation of Steroid 5α-Reductase Inhibitor

The in vivo activity of steroid 5α -reductase inhibitors may be determined in a chronic rat model (Brooks, J. R. et al., Steroids, 47, 1 (1986)). The chronic model utilizes castrated male rats that are dosed daily with testosterone (20 μ g/rat) subcutaneously and with test compound (0.01–10 mg/kg) or vehicle orally for 7 days. The animals are then sacrificed and their prostates weighed. Reduction in the size of testosterone-stimulated prostate weight demonstrated activity of the test compound. Known steroid 5α -reductase inhibitors were tested in parallel to ensure consistency of the assay method.

Utility

The steroid 5α -reductase inhibitors of the present invention are useful in the treatment of androgen responsive diseases, e.g., benign and malignant diseases of the prostate, especially benign prostatic hyperplasia, in a manner similar to that for other 5α -reductase inhibitors such as finasteride and SKF105657. For correlation of in vitro, rat in vivo, and human clinical data relating to an inhibitor of 5α -reductase, see Stoner, E. et al., *J. Steroid Biochem. Molec. Biol.*, 37, 375 (1990); Brooks, J. R. et al., *Steroids*, 47, 1 (1986) and Rasmusson, G. H. et al., *J. Med. Chem.*, 29, 2298 (1986)).

Compounds of this invention are also useful in the treatment of prostatitis, prostate cancer, androgen mediated diseases of the skin, such as acne, hirsutism and male pattern

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baldness. Other hormone related diseases, e.g., polycystic ovary disease, may also be treated with these compounds.

The amount of compound of formula (I) required to be effective as an 5α-reductase inhibitor will, of course, vary with the individual mammal being treated and is ultimately 5 at the discretion of the medical or veterinary practitioner. The factors to be considered include the condition being treated, the route of administration, the nature of the formulation, the mammal's body weight, surface marea, age administered. However, a suitable effective 5α-reductase inhibitory dose is in the range of about 0.001 to about 2 mg/kg body weight per day, preferably in the range of about 0.005 to about 1 mg/kg per day.

The total daily dose may be given as a single dose, 15 multiple doses, e.g., two to six times per day, or by intravenous infusion for a selected duration. Dosages above or below the range cited above are within the scope of the present invention and may be administered to the individual patient if desired and necessary. For example, for a 75 kg 20 solution suitable for parental administration above. mammal, a dose range would be about 0.4mg to about 75 mg per day, and a typical dose would be about 10 mg per day. If discrete multiple doses are indicated, treatment might typically be 2.5 mg of a compound of formula (I) given 4 times per day.

Formulations

Formulations of the present invention for medical use comprise an active compound, i.e., a compound of formula (I), together with an acceptable carrier thereof and optionally other therapeutically active ingredients. The carrier must be pharmaceutically acceptable in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The present invention, therefore, further provides a pharmaceutical formulation comprising a compound of formula 35 (I) together with a pharmaceutically acceptable carrier thereof.

The formulations include those suitable for oral, rectal, topical or parenteral (including subcutaneous, intramuscular and intravenous) administration. Preferred are those suitable 40 for oral or parenteral administration.

The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of pharmacy. All methods include the step of bringing the active compound into association with 45 a carrier which constitutes one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing the active compound into association with a liquid carrier or a finely divided solid carrier and then, if necessary, shaping the product into desired unit 50 (1984)) (10.44 g, 32.9 mmol), in toluene (330 mL) and dry dosage form.

Formulations of the present invention suitable for oral administration may be presented as discrete units such as capsules, cachets, tablets or lozenges, each containing a predetermined amount of the active compound; as a powder 55 dimethylaminopyridine (1.01 g, 8.28 mmol) and 1-aminoor granules; or a suspension or solution in an aqueous liquid or non-aqueous liquid, e.g., a syrup, an elixir, an emulsion or a draught.

A tablet may be made by compression or molding, optionally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine the active compound in a free-flowing form, e.g., a powder or granules, optionally mixed with accessory ingredients, e.g., binders, lubricants, inert diluents, surface active or dispersing agents. Molded tablets may be made by 65 molding in a suitable machine, a mixture of the powdered active compound with any suitable carrier.

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A syrup or suspension may be made by adding the active compound to a concentrated, aqueous solution of a sugar, e.g., sucrose, to which may also be added any accessory ingredients. Such accessory ingredient(s) may include flavoring, an agent to retard crystallization of the sugar or an agent to increase the solubility of any other ingredient, e.g., as a polyhydric alcohol, for example, glycerol or sorbitol.

Formulations for rectal administration may be presented as a suppository with a conventional carrier, e.g., cocoa and general condition, and the particular compound to be 10 butter or Witepsol S55 (trademark of Dynamite Nobel Chemical, Germany), for a suppository base.

> Formulations suitable for parenteral administration conveniently comprise a sterile aqueous preparation of the active compound which is preferably isotonic with the blood of the recipient. Thus, such formulations may conveniently contain distilled water, 5% dextrose in distilled water or saline. Useful formulations also comprise concentrated solutions or solids containing the compound of formula (I) which upon dilution with an appropriate solvent give a

Topical formulations include ointments, creams, gels and lotions which may be prepared by conventional methods known in the art of pharmacy. In addition to the ointment, cream gel, or lotion base and the active ingredient, such 25 topical formulation may also contain preservatives, perfumes, and additional active pharmaceutical agents.

In addition to the aforementioned ingredients, the formulations of this invention may further include one or more optional accessory ingredient(s) utilized in the art of pharmaceutical formulations, e.g., diluents, buffers, flavoring agents, binders, surface active agents, thickeners, lubricants, suspending agents, preservatives (including antioxidants) and the like.

EXAMPLES

The following examples illustrate aspects of this invention but should not be construed as limitations. The symbols and conventions used in these examples are consistent with those used in the contemporary chemical literature, for example, the Journal of the American Chemical Society.

Example 1

17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4aza-5α-androstan-3-one (Compound 1) A. 17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoylandrost-4-en-3-one

To a suspension of 3-oxo-4-androstene-17β-carboxylic acid (Rasmusson, G. H. et al., J. Med. Chem., 27, 1690 pyridine (3.75 ml) at 0° C. is added thionyl chloride (3.6 mL, 49 mmol). The reaction mixture is stirred at 0° C. for 15 min and then stirred at room temperature for 1 h. The reaction mixture is then cooled to 0° C., treated with 4-N,N-1-(4-chlorophenyl)cyclopentane (12.90 g, 65.9 mmol; prepared by Curtius rearrangement of the corresponding acid) and allowed to warm to room temperature and stir overnight. Next the reaction is extracted sequentially with 1N HCl, 10% NaOH, water and brine, dried over sodium sulfate, and filtered. The filtrate is concentrated and flash chromatographed on silica gel, eluting with a 35-50% ethyl acetatehexane gradient to give, after concentration, 17β-N-1-(4chlorophenyl)cyclopentylcarbamoyl-androst-4-en-3-one as an off-white foam; yield: 8.44 g (52%).

B. 17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3-oic acid

To a refluxing solution of 17β-N-1-(4-chlorophenyl) cyclopentylcarbamoylandrost-4-en-3-one (8.44 g, 17.1 mmol) prepared in part A above, t-butanol (130 mL), sodium carbonate (3.18 g, 25.6 mmol), and water (35 mL) is added, over 35 min, a 75° C. solution of potassium permanganate (0.67 g, 4.3 mmol), sodium periodate (25.57 g, 120 mmol) and water (190 mL). After refuxing an additional 25 min, the heterogeneous mixture is cooled to room temperature, filtered through a bed of celite, the solid is washed with water and the filtrate concentrated in vacuo to remove t-butanol. 10 The resulting aqueous solution is acidified to pH 2 with 6N HCl and then extracted with CH₂Cl₂ (4×100 mL). The CH2Cl2 layers are combined and washed with water, dried over sodium sulfate, filtered and concentrated in vacuo to give 17β-N-1-(4-chlorophenyl)cyclopentylcarbamoyl-5- 15 oxo-A-nor-3,5-secoandrostan-3-oic acid as a off-white solid; yield: 7.30 g (83% crude). This material is carried directly into step C below.

C. 17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-azaandrost-5-en-3-one

To a suspension of 17β -N-1-(4-chlorophenyl) cyclopentylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3-oic acid (4.78 g, 9.30 mmol), from step B, in dry ethylene glycol (20 mL) at -5° C. is added ammonia (ca. 3.5 mL, 0.14 mol) and the mixture stirred at 0° C. for 30 min. The resulting solution is heated to 170° C. over 1 h, and after 1 h at 170° C., the reaction mixture is cooled to 30° C. and water is added. The resulting slurry is diluted with 1N HCl, extracted with chloroform (4×100 mL), the extracts dried over sodium sulfate, filtered and concentrated to give 17β -N-1-(4-chlorophenyl)cyclopentylcarbamoyl-4-aza-androst-5-en-3-one as a tan solid; yield: 5.08 g (100% crude). This material is carried directly into step D below.

D. 17β -N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-aza- 5α -androstan-3-one

To a solution of 17β-N-1-(4-chlorophenyl) cyclopentylcarbamoyl-4-aza-androst-5-en-3-one (from above, ca. 9.30 mmol) in acetic acid (120 mL) is added platinum oxide (0.32 g). The resultant mixture is charged to 56 psi with hydrogen and heated at 75° C. for 5 h then 40 allowed to cool to room temperature overnight. After replacing the hydrogen atmosphere with nitrogen, the reaction mixture is filtered through celite and the celite pad washed with CH2Cl2. Toluene is added and the filtrate is concentrated in vacuo to an oil which is purified by flash chroma- 45 tography (toluene/acetone/ethyl acetate, 6:3:1 to 1:3:1) to give 17β-N-1-(4-chlorophenyl)cyclopentylcarbamoyl-4aza-5α-androstan-3-one as a mixture with the corresponding 17β primary amide; yield: 0.69 g, (15%). Subsequent purification of this material by HPLC (BDS Hypersil C8 50 column, 50% CH₃CN/water) and trituration with hot ethyl acetate gave a pure sample: m.p. 261-263° C.; Anal. Calcd. for $C_{30}H_{41}CIN_2O_2.4H_2O$: C, 71.83; H, 8.34; N, 5.58. Found: C, 71.85; H 8.23; N, 5.59.

Example 2

17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4methyl-4-aza-5α-androstan-3-one (Compound 2)

Starting with $17\beta-N-1-(4-chlorophenyl)$ cyclopentylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3- 60 oic acid (1.73 g, 3.36 mmol), from example 1, step B, and following the procedures of example 1, step C and D, with the substitution of methylamine for ammonia in step C, $17\beta-N-1-(4-chlorophenyl)$ cyclopentylcarbamoyl-4-methyl-4-aza-5 α -androstan-3-one is prepared, m.p. $125-130^{\circ}$ C. 65 Anal. Calcd. for $C_{31}H_{43}ClN_2O_2$. $\frac{1}{2}H_2O$: C, 71.37; H, 8.38; N, 5.31. Found: C, 71.58; H, 8.53; N, 5.39.

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Example 3

17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4aza-5α-androst-1-en-3-one (Compound 3)

To a suspension of 3-oxo-4-aza-5α-androst-1-ene-17βcarboxylic acid (Rasmusson, G. H. et al, J. Med. Chem., 29, 2298 (1986)) (0.159 g, 0.50 mmol), in toluene (5 ml), dimethylformamide (0.5 mL), and pyridine (0.06 mL, 0.7 mmol) at 0° C. is added thionyl chloride (0.05 mL, 0.7 mmol). After 15 min the ice bath is removed and the reaction mixture allowed to warm to room temperature. After 1 h, the reaction mixture is concentrated in vacuo. The residue is dissolved in dry CH₂Cl₂ and 1-amino-1-(4-chlorophenyl) cyclopentane (0.49 g, 2.5 mmol; prepared by Curtius rearrangement of the corresponding acid) is added at room temperature followed by 4-N,N-dimethylaminopyridine (0.061 g, 0.50 mmol). After 4 h, 1 N HCl is added, the mixture extracted with CHCl₃ (3×100 mL), the CHCl₃ dried over MgSO₄, filtered and concentrated. The residue is flash chromatographed on silica gel (toluene/acetone/ethyl acetate, 26:3:1 to 11:3:1) to give a white solid on concentration. This material is triturated with ethyl acetate to give 17β-N-1-(4-chlorophenyl)cyclopentylcarbamoyl-4-aza-5αandrost-1-en-3-one as a white solid; yield: 129 mg, (52%); m.p. 307-309° C. (decomp.). Anal. Calcd. for C₃₀H₃₉ClN₂O₂: C, 72.78; H, 7.94; N, 5.66. Found: C, 72.59; H, 7.93; N, 5.54.

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These compounds were prepared as outlined in example 3 above. Amines of formula (IIa) which were not commercially available were prepared as described.

Example 4

17β-N-1-(4-t-Butylphenyl)cyclopentylcarbamoyl-4aza-5α-androst-1-en-3-one (Compound 4)

Melting Point: 282-285° C.

Anal. Calcd. for $C_{34}H_{48}N_2O_2$. ¼ H_2O : C, 78.34; H, 9.38; N, 5.37. Found: C, 78.29; H, 9.40; N, 5.38.

Example 5

17β-N-1-(4-t-Butylphenyl)cyclohexylcarbamoyl-4aza-5α-androst-1-en-3-one (Compound 5)

Melting Point: 233-236° C.

Anal. Calcd. for $C_{35}H_{50}N_2O_2$.½ H_2O : C, 77.88; H, 9.52; N, 5.19. Found: C, 77.82; H, 9.54; N, 5.21.

Example 6

17β-N-1-(4-Chlorophenyl)cyclohexylcarbamoyl-4aza-5α-androst-1-en-3-one (Compound 6)

Melting Point: 270-272° C.

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Anal. Calcd. for $C_{31}H_{47}ClN_2O_2$: C, 73.13; H, 8.12; N, 5.50. Found: C, 73.06; H, 8.14; N, 5.47.

Example 7

 17β -N-1-(4-Trifluoromethylphenyl) cyclopentylcarbamoyl-4-aza- 5α -androst-1-en-3-one (Compound 7)

Melting Point: 294-297° C.

Anal. Calcd. for $C_{31}H_{39}F_3N_2O_2$: C, 70.43; H, 7.44; N, 5.30. Found: C, 70.34; H, 7.46; N, 5.23.

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Example 8

17 β -N-1-(4-Methoxyphenyl)cyclopentylcarbamoyl-4-aza-5 α -androst-1-en-3-one (Compound 8)

Melting Point: 257-260° C.

Anal. Calcd. for $C_{31}H_{42}N_2O_3$; C, 75.88; H, 8.63; N, 5.71. Found: C, 75.86; H, 8.57; N, 5.60.

Example 9

17β-N-1-(4-Fluorophenyl)cyclopentylcarbamoyl-4aza-5α-androst-1-en-3-one (Compound 9)

Melting Point: 290° C.

Anal. Calcd. for $C_{30}H_{39}FN_2O_2$: C, 75.28; H, 8.21; N, 15 5.85. Found: C, 75.09; H, 8.26; N, 5.75.

Example 10

17β-N-1-(4-Fluorophenyl)cyclohexylcarbamoyl-4aza-5α-androst-1-en-3-one (Compound 10)

Melting Point: 283-285° C.

Anal. Calcd. for $C_{31}H_{41}FN_2O_2$: C, 75.58; H, 8.39; N, 5.69. Found: C, 75.63; H, 8.45; N, 5.67.

Example 11

17β-N-1-(4-Methoxyphenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 11)

Melting Point: 238-240° C.

Anal. Calcd. for $C_{32}H_{44}N_2O_3$. ¼ H_2O : C, 75.48; H, 8.81; N, 5.50. Found: C, 75.42; H, 8.78; N, 5.51.

Example 12

17β-N-1-(3,4-Methylenedioxyphenyl) cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 12)

Melting Point: 255-257° C.

Anal. Calcd. for $C_{32}H_{42}N_2O_4$: C, 74.10; H, 8.16; N, 5.40. Found: C, 74.07; H, 8.17; N, 5.37.

Example 13

17 β -N-1-(4-t-Butylphenyl)cycloheptylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 13)

Melting Point: 152-162° C.

Anal. Calcd. for $C_{36}H_{52}N_2O_2$. $\%H_2O$: C, 78.07; H, 9.65; 50 N, 5.06. Found: C, 78.11; H, 9.64; N, 5.04.

Example 14

17β-N-4-(4-t-Butylphenyl) tetrahydropyranylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 14)

Melting Point: 240-242° C.

HRMS Calcd. for $C_{34}H_{48}N_2O_3$: 533.375143. Found: 533.37512 (-1.5 ppm).

Example 15

 17β -N-1-(2,4-Dichlorophenyl) cyclopropylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 15)

Melting Point: 297-298° C.

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Anal. Calcd. for $C_{28}H_{34}Cl_2N_2O_2$: C, 67.06; H, 6.83; N, 5.59. Found: C, 67.18; H, 6.86; N, 5.53.

Example 16

17β-N-1-(4-Trifluoromethylphenyl)-2,2diethylcyclopropylcarbamoyl-4-aza-5α-androst-1en-3-one (Compound 16)

Melting Point: 225-228° C.

Anal. Calcd. for $C_{33}H_{43}F_3N_2O_2$: C, 71.20; H, 7.79; N, 5.03. Found: C, 70.92; H, 7.77; N, 4.99.

Example 17

 $17\beta\text{-N-1-(4-t-Butylphenyl)-4,4-} \\ dimethylcyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 171)$

Melting Point: 172-175° C.

Anal. Calcd. for C₃₇H₅₄N₂O₂. ½H₂O: C, 78.68; H, 9.76; N, 4.96. Found: C, 78.58; H, 9.69; N, 4.74.

Example 18

25 17β-N-1-(4-t-Butylphenyl)-4-t-Butylcyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 18)

Melting Point: 189-194° C.

Anal. Calcd. for $C_{39}H_{58}N_2O_2$: C, 79.81; H, 9.96; N, 4.77. Found: C, 79.65; H, 9.89; N, 4.75.

Example 19

17β-N-1-(3-Trifluoromethylphenyl) cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 19)

Melting Point: 258-260° C.

Anal. Calcd. for $C_{31}H_{39}F_3N_2O_2$: C, 70.43; H, 7.44; N, 5.30. Found: C, 70.35; H, 7.39; N, 5.30.

Example 20

17β-N-4-(4-t-Butylphenyl) tetrahydrothiopyranylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 20)

Melting Point: 267-268° C.

Anal. Calcd. for $C_{34}H_{48}N_2O_2S.H_2O$: C, 72.04; H, 8.89; N, 4.94. Found: C, 72.19; H, 8.54; N, 4.92.

Example 21

17β-N-1-(4-Biphenyl)-2,2diethylcycloprooylcarbamoyl-4-aza-5α-androst-1en-3-one (Compound 21)

Melting Point: 167-174° C.

Anal. Calcd. for $C_{38}H_{48}N_2O_2$.½ H_2O : C, 79.54; H, 8.61; N, 4.88. Found: C, 79.34; H, 8.43; N, 4.76.

Example 22

17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androstan-3-one (Compound 22) A. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-65 androst-4-en-3-one

To a solution of 3-oxo-4-androstene-17β-carboxylic acid (Rasmusson, G. H. et al., J. Med. Chem., 27, 1690 (1984))

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(17.2 g, 54.4 mmol), dry THF (180 mL) and dry pyridine (7 ml) at 2° C. is added thionyl chloride (5.1 mL, 70.8 mmol). The reaction mixture is stirred at 2° C. for 20 min and then stirred at room temperature for 40 min. The reaction mixture is then filtered and the solid washed with toluene. The filtrate 5 is concentrated in vacuo to an oil which is diluted with dry THF (150 mL) and dry pyridine (7 mL). To the resultant dark solution is added 2,5-bis(trifluoromethyl)aniline (9.4 mL, 59.8 mmol) and the reaction mixture is refluxed for 5 h, diluted with methylene chloride, extracted sequentially with 10 1N HCl and brine, dried over sodium sulfate, and filtered. The filtrate is concentrated and applied to a column of 500 g of silica gel and the column eluted with a 15-30% ethyl acetate-hexane gradient to give, after concentration, 17β-N-(2,5-bis(trifluoromethyl))phenylcarbamoyl-androst-4-en-3- 15 methyl-4-aza-androst-5-en-3-one one as an off-white foam; yield: 18.3 g (64%).

B. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-5oxo-A-nor-3,5-secoandrostan-3-oic acid

To a refluxing solution of 17β-N-(2,5-bis (trifluoromethyl))phenylcarbamoyl-androst-4-en-3-one 20 (18.3 g, 34.9 mmol) prepared in part A above, t-butanol (275 mL), sodium carbonate (6.3 g, 50.8 mmol), and water (36 mL) is added, over 45 min, a 75° C. solution of potassium permanganate (0.38 g, 2.4 mmol), sodium periodate (52.2 g , 245 mmol) and water (311 mL). After refuxing an addi- 25 tional 15 min, the heterogeneous mixture is cooled to room temperature and celite (50 g) is added. The reaction mixture is filtered through a bed of celite (50 g) and the solid is washed with water and the filtrate concentrated in vacuo to remove t-butanol (ca. 175 ml). The resultant aqueous solu- 30 N-(2,5-bis(trifluoromethyl))-phenylcarbamoyl-4-methyl-4tion is acidified to pH 2 with 36% HCl and the extracted 4 times with chloroform. The chloroform layers are combined and washed with water, brine, dried over sodium sulfate, filtered and concentrated in vacuo to give 17β-N-(2,5-bis (trifluoromethyl))phenylcarbamoyl-5-oxo-A-nor-3,5- 35 secoandrostan-3-oic acid as a off-white solid; yield: 20.5 g (100% crude). This material is carried directly into step C below.

C. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4aza-androst-5-en-3-one

To a suspension of 17β-N-(2,5-bis(trifluoromethyl)) phenylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3-oic acid (20.5 g, 34.8 mmol), from step B, in dry ethylene glycol (100 mL) at room temperature is added ammonia (ca. 8 mL, 0.32 mol) over a 5 min period. The resultant solution is 45 heated to 180° C. over 45 min, and after 12 min at 180° C., the reaction mixture is cooled to 70° C. and water (116 mL) is added over a period of 5 min. The resultant suspension is cooled to 7° C. and stirred for 10 min and filtered under vacuum. The solid is washed with water (60 mL) and then 50 103-105° C. Anal. Calcd. for C₂₈H₃₄F₆N₂O₂: C, 61.76; H, is dissolved in chloroform and washed with water, brine, dried over sodium sulfate, filtered and concentrated. The residue is dissolved in chloroform and applied to a column of 110 g of silica gel and the column eluted with a 2-5% isopropanol-chloroform gradient to give 17β-N-(2,5-bis 55 (trifluoromethyl))phenylcarbamoyl-4-aza-androst-5-en-3one as an off-white solid; yield: 16.5 g (90%).

D. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4aza-5α-androstan-3-one

To a solution of 17β-N-(2,5-bis(trifluoromethyl)) 60 phenylcarbamoyl-4-aza-androst-5-en-3-one (8.9 g, 16.7 mmol) in acetic acid (120 mL) is added platinum oxide (0.9 g). The resultant mixture is charged to 50 psi with hydrogen and heated at 60-70° C. for 6 h. After replacing the hydrogen atmosphere with nitrogen, the reaction mixture is filtered through celite and the celite pad washed with acetic acid (30 mL), chloroform (60 mL) and toluene (200 mL). The filtrate

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is concentrated in vacuo to an oil, toluene (200 mL) is added and the solution concentrated to a foam in vacuo. The foam is crystallized from ethyl acetate-heptane to give, after drying in vacuo at 85° C. for 1 h, 17β-N-(2,5-bis (trifluoromethyl))phenylcarbamoyl-4-aza-5α-androstan-3one; yield: 4.78 g, (54%); m.p. 245-247° C. Anal. Calcd. for C₂₇H₃₂F₆N₂O₂: C, 61.12; H, 6.08; N, 5.28. Found: C, 61.13; H, 6.12; N, 5.21.

Example 23

17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-methyl-4-aza-5α-androstan-3-one (Compound 23) A. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4-

To a suspension of 17β-N-(2,5-bis(trifluoromethyl)) phenylcarbamoyl-5-oxo-A-nor-3,5-secoandrostan-3-oic acid (1.7 g, 3.1 mmol), from example 1-step B, in dry ethylene glycol (8.5 mL) at room temperature is added methylamine (ca. 1 mL, 22.5 mmol) and the resultant solution is heated to 180° C. over 1 h. After 15 min at 180° C., the reaction mixture is cooled to room temperature and water (10 mL) is added. The reaction mixture is stirred at 7° C. for 10 min and is filtered under vacuum. The solid is washed with water (5 mL) and is subsequently dissolved in chloroform and washed with water, brine, dried over sodium sulfate, filtered and concentrated. The residue is applied to a column of 110 g of silica gel and the column eluted with a 2-5% methanol-methylene chloride gradient to give 17βaza-androst-5-en-3-one as an off-white foam; yield: 1.11 g (66%).

B. 17β-N-(2,5-bis(Trifluoromethyl)phenylcarbamoyl-4methyl-4-aza-5α-androstan-3-one

To a solution of 17β-N-(2,5-bis(trifluoromethyl)) phenylcarbamoyl-4-methyl-4-aza-androst-5-en-3-one (1.0 g, 1.9 mmol) in acetic acid (10 mL) is added platinum oxide (0.10 9). The resultant mixture is charged to 50 psi with hydrogen and is heated at 60-70° C. for 45 min. After replacing the hydrogen atmosphere with nitrogen, the reaction mixture is filtered through celite and the celite pad washed with acetic acid (10 mL), chloroform (60 mL) and toluene (30 mL). The filtrate is concentrated in vacuo to an oil, toluene (30 mL) is added, and the solution concentrated to a foam in vacuo. This material is chromatographed twice on 93 g of silica gel by eluting with a 2 to 4% gradient of methanol-methylene chloride to give, after drying in vacuo at 60° C. for 21 h, 17β-N-(2,5-bis(triffuoromethyl)) phenylcarbamovl-4-methyl-4-aza-5\alpha-androstan-3-one, m.p. 6.29; N, 5.14. Found: C, 61.60; H, 6.32; N, 5.08.

Example 24

17β-N-(2-t-Butyl-5-trifluoromethyl) phenylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 24)

To a suspension of 3-oxo-4-aza-5α-androst-1-ene-17βcarboxylic acid (Rasmusson, G. H. et al., J. Med. Chem., 29, 2298 (1986)) (0.021 g, 0.063 mmol), dry methylene chloride (6 ml) and dry pyridine (8.1 mL, 0.1 mmol) at 0° C. is added thionyl chloride (6.8 mL, 0.095 mmol). The ice bath is removed and the reaction mixture allowed to warm to room temperature. After 1 h, toluene (1 mL) is added and the reaction mixture is concentrated in vacuo. The residue is dissolved in dry methylene chloride (1.5 mL) and dry pyridine (8.5 mL, 0.11 mmol) and 2-t-butyl-5-

trifluoromethylaniline (0.023 g, 0.126 mmol) is added at room temperature. After 13 h, methylene chloride (20 mL) is added and the reaction mixture is washed with 1M sulfuric acid, saturated sodium bicarbonate solution, brine, dried over sodium sulfate, filtered and concentrated in vacuo. The 5 residue is chromatographed on 7 g of silica gel by eluting with a 2.5 to 5% methanol-methylene chloride gradient to give 0.01 g of a white foam. This material is crystallized from ethyl acetate-hexanes to give 17β-N-(2-t-Butyl-5trifluoromethyl)phenylcarbamoyl-4-aza-5\(\alpha\)-androst-1-en-3- 10 A. 3\(\beta\)-Triisopropylsilyloxyetienic acid methyl ester one as a white solid; m.p. 263-264° C. Mass Spectrum (m/z)=517 MH+

Example 25

17β-N-(2-t-Butyl-5-trifluoromethyl) phenylcarbamoyl-4-aza-5α-androstan-3-one (Compound 25)

Compound 25 is prepared as described for Example 1 using a corresponding amount of 2-t-butyl-5trifluoromethylaniline in place of 1-amino-1-(4chlorophenyl)cyclopentane.

Melting Point: 256-259° C.

5.40. Found: C, 69.49; H, 8.00; N, 5.41.

Example 26

17β-N-(2-t-Butyl-5-trifluoromethyl) phenylcarbamoyl-4-methyl-4-aza-5α-androstan-3one (Compound 26)

Compound 26 is prepared by a method analogous to that of Example 2.

Melting Point: 229-232° C.

Anal. Calcd. for C₃₁H₄₃F₃N₂O₂: C, 69.90; H, 8.14; N, 5.26. Found: C, 69.79; H, 8.07; N, 5.19.

Example 27

17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-aza-5αandrost-1-en-3-one (Compound 27)

Compound 27 is prepared by a method analogous to that of Example 3.

Melting Point: 165-171° C. (dec.)

Anal. Calcd. for C₃₃H₄₈N₂O₂.43H₂O: C, 76.70; H, 9.62; N, 5.42. Found: C, 76.76; H, 9.51; N, 5.43.

Example 28

17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-aza-5αandrostan-3-one (Compound 28)

Compound 28 is prepared as described for Example 1 using a corresponding amount of 2,5-di-t-butylaniline in place of 1-amino-1-(chlorophenyl)cyclopentane.

Melting Point: 162-164° C.

Anal. Calcd. for C₃₃H₅₀N₂O₂.¼H₂O: C, 77.52; H, 9.96; N, 5.48. Found: C, 77.58; H, 9.97; N, 5.48.

Example 29

17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-methyl-4aza-5α-androstan-3-one (Compound 29)

Compound 29 is prepared by a method analogous to that of Example 2.

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Melting Point: 150-152° C.

Anal. Calcd. for C₃₄H₅₂N₂O₂: C, 78.41; H, 10.06; N, 5.38. Found: C, 78.17; H, 10.01; N, 5.33.

Example 30

17β-N-(2,5-bis(Trifluoromethyl)phenylcarbamoyl-4aza-7β-methyl-5α-androst-1-en-3-one (Compound 30)

A suspension of 3β -hydroxyetienic acid methyl ester (J, I)Med. Chem. 27, 1690) (516 g, 1.55 mol) in DMF (800 mL) is heated to 55° C., imidazole (264 g, 3.88 mol) added with vigorous mechanical stirring, followed by dropwise addition 15 of triisopropylsilylchloride (360 g, 1.87 mol). The reaction becomes homogeneous after about half of the triisopropylsilylchloride is added and the reaction temperature increases to ca. 70° C. The reaction is complete by TLC (35% ethyl acetate/hexanes) after 1.5 hrs and a thick slurry forms. The reaction is cooled to 0° C., 1 L of ice water added with stirring, the solid collected by filtration and washed with water (500 mL) and methanol (500 mL). The resulting tan solid is suspended in methanol (1 L) and allowed to stir overnight give, Anal. Calcd. for C₃₀H₄₁F₃N₂O₂: C, 69.47; H, 7.97; N, 25 3β-triisopropylsilyloxyetienic acid methyl ester as a tan solid of sufficient purity to carry on to the following steps. B. 3β-Triisopropylsilyloxy-7-oxo-etienic acid methyl ester

> To a suspension of chromic acid (50.7 g, 507 mmol) in dichloromethane (175 ml) at 0° C. is added 3,5-dimethyl pyrazole (48.7 g, 507 mmol) and the reaction mixture is stirred 30 min. Next 3-\beta-triisopropylsilyloxyetienic acid methyl ester, as prepared in Part A, (31 g, 63.4 mmol) in dichloromethane (120 ml) is added and the reaction allowed to stir at ambient temperature for 21 h. An aqueous solution of NaOH (2N, 100 ml) is then added followed by celite (ca. 200 cc), the reaction is filtered through glass wool, the solvent removed in vacuo and the resulting residue partitioned between ethyl acetate:water. The organics are washed with 2N NaOH, water, saturated aqueous NaCl, and dried 40 over MgSO4 and the solvent is removed by rotary evaporation. The residue is flash chromatographed on silica gel ethyl acetate/hexane) to give (5-15%)3β-triisopropylsilyloxy-7-oxo-etienic acid methyl ester as a white solid; yield: 13.8 g, (43%); Anal. Calcd. for C₃₀H₅₀O₄Si: C, 71.66; H, 10.02. Found: C, 71.43; H, 10.10. C. 3β-Triisopropylsilyloxy-7β-methyl etienic acid methyl

> To a slurry of methyl triphenylphosphonium iodide (14 g, 34.6 mmol) in tetrahydrofuran (THF 60 ml) at 0° C. is added 50 n-butyl lithium (21.7 ml, 1.6M in hexane, 34.7 mmol). After stirring 20 min a solution of 3β-triisopropylsilyloxy-7-oxoetienic acid methyl ester (8.72 g, 17.3 mmol) in 25 ml THF is added. After 10 min water (120 ml) is added followed by saturated aqueous NaHSO₄ solution (15 ml). The product is then extracted with ethyl acetate (200 ml), dried over MgSO₄, concentrated to ca. 50 ml, treated with tris (triphenylphosphine)rhodium chloride (460 mg, 0.51 mmol) and stirred under a hydrogen atmosphere overnight. The catalyst is filtered through a plug of silica gel and the filtrate 60 is condensed and flash chromatographed on silica gel (35% ethyl acetate/hexane) to give 3β-triisopropylsilyloxy-7βmethyl etienic acid methyl ester as a white foam; yield: 4.29 g of a 3:1 mixture of 7β:7α epimers (86%); Anal. Calcd. for C₃₁H₅₄O₃Si: C, 74.04; H, 10.82. Found: C, 74.15; H, 10.88. 65 D. 3β-Hydroxy-7β-methyl etienic acid methyl ester

To a solution of 3β-triisopropylsilyloxy-7β-methyl etienic acid methyl ester (4.25 g, 8.45 mmol) in 25 ml THF is added

tetrabutylammonium fluoride (17 ml, 1M in THF, 17 mmol) followed by stirring 6 h at room temperature. Water (100 ml) and ethyl acetate (150 ml) are added and the organic phase is washed with water, saturated aqueous NaCl, dried over MgSO₄, and concentrated. The resulting concentrate is flash chromatographed on silica gel (25-40% ethyl acetate/ hexane) to give 3β-hydroxy-7β-methyl etienic acid methyl ester; yield: 2.65 g, (90%); Anal. Calcd. for $C_{22}H_{34}O_3$. 4 H_2O : C, 75.28; H, 9.91. Found: C, 75.67; H,

E. 17β-Carbomethoxy-7β-methyl-androst-4-en-3-one

To a solution of 3βhydroxy-7β-methyl etienic acid methyl ester (6.6 g, 19 mmol) in 220 ml acetone is added 7.5 ml Jones' reagent (3.1 M, 23.3 mmol) the reaction stirred 1 h and concentrated to ca. 40 ml. The resulting residue is taken up in ethyl acetate, washed with 2N NaOH, water, saturated 15 aqueous NaCl, dried over MgSO₄, concentrated, and flash chromatographed on silica gel (35% ethyl acetate/hexane) to give 17β-carbomethoxy-7β-methyl-androst-4-en-3-one as a yellow oil; yield: 2.73 g, (42%); high resolution mass spectra Calcd. for [MH+] $C_{22}H_{33}O_3$: 345.2428, Found: 20 345.2430.

F. 17β-Carbomethoxy-7β-methyl-5-oxo-A-nor-3,5secoandrostan-3-oic acid

To a solution of 17β-carbomethoxy-7β-methyl-androst-4-en-3-one (2.9 g, 8.4 mmol) in 60 ml tert-butanol is added 25 sodium carbonate (1.04 g, 8.4 mmol) in 6 ml water, a slurry of sodium periodate (9 g, 42 mmol) and potassium permanganate (134 mg, 850 mmol) in ca. 35 ml water and the reaction heated at reflux for 48 h. After cooling to room temperature the solids are removed by filtration, washed 30 with water and concentrated to leave an aqueous residue which is acidified with saturated aqueous NaHSO₄, extracted with ethyl acetate, washed with water, saturated aqueous NaCl, dried over MgSO4, concentrated, and flash chromatographed on silica gel (5-10% methanol/ 35 dichloromethane) to give 17β-carbomethoxy-7β-methyl-5oxo-A-nor-3,5-secoandrostan-3-oic acid; yield: 1.2 g, (39%); high resolution mass spectra Calcd. for [MH+] C21H33O5: 365.2328, Found: 365.2328.

G. 17β-Carbomethoxy-7β-methyl-4-aza-androst-5-en-3-one 40 To a suspension of 17β-carbomethoxy-7β-methyl-5-oxo-A-nor-3,5-secoandrost-an-3oic acid (1.2 g, 3.29 mmol) in 8 ml anhydrous ethylene glycol is added ammonia (ca. 15 ml, 4.2 mmol) at -40° C., the mixture stirred 30 min and then heated to 170° C. for 45 min. The reaction mixture is then 45 cooled to room temperature and water is added. The resulting slurry is extracted with ethyl acetate, the extracts washed with saturated aqueous NaCl, dried over MgSO₄, and concentrated. The resulting concentrate is flash chromatographed on silica gel (3-5% methanol/dichloromethane) to 50 7β-methyl-5α-androst-1-en-3-one (Compound 31) give 17β-carbomethoxy-7β-methyl-4-aza-androst-5-en-3one; yield: 590 mg, (52%); Anal. Calcd. for C₂₁H₃₁NO₃: C, 73.01; H; 9.04; N, 4.05; Found: C, 72.97; H, 8.98; N, 4.04. H. 17β-Carbomethoxy-7β-methyl-4-aza-5α-androstan-3-

To a solution of 17β-carbomethoxy-7β-methyl-4-azaandrost-5-en-3-one (590 mg, 1.71 mmol) in 20 ml acetic acid is added platinum oxide (60 mg, 0.26 mmol). The resulting mixture is charged to 40 psi with hydrogen, shaken 16 h, and purged with nitrogen. The catalyst is filtered, and 60 the filtrate condensed. The resulting oil is flash chromatographed on silica gel (3-5% methanol/dichloromethane) to give 17β-carbomethoxy-7β-methyl-4-aza-5α-androstan-3one; yield: 465 mg, (78%); high resolution mass spectra Calcd. for [MH+]C₂₁H₃₄NO₃: 348.2539, Found: 348.2537. 65 17β-Carbomethoxy-7β-methyl-4-aza-5α-androst-1-en-3one

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To a solution of 17β-carbomethoxy-7β-methyl-4-aza-5αandrostan-3-one (182 mg, 0.52 mmol) in 4 ml dioxane is added 2,3-dichloro-5,6-dicyanobenzoquinone (120 mg, 0.52 mmol), bis(trimethylsilyl)trifluoroacetamide (0.56 ml, 2.1 mmol) and the mixture stirred at room temperature overnight. The reaction is condensed and the resulting oil taken up in dichloromethane (75 ml) and washed with 2N NaOH, water, saturated aqueous NaCl, dried over MgSO4, and concentrated. The resulting concentrate is flash chromatographed on silica gel (50% ethyl acetate/hexane) to give 17β -carbomethoxy- 7β -methyl-4-aza- 5α -androst-1-en-3one as a tan foam; yield: 150 mg, (83%); high resolution mass spectra Calcd. for [MH+]C₂₁H₃₂NO₃: 346.2382, Found: 346.2382.

J. 3-Oxo-4-aza-7β-methyl-5α-androst-1-en-17β-carboxylic acid

To a suspension of 17β-carbomethoxy-7β-methyl-4-aza-5α-androst-1-en-3-one (180 mg, 0.52 mmol) in 5 ml dioxane at 55° C. is added lithium hydroxide (43 mg, 1.02 mmol) in water (2 ml) and the reaction stirred 24 overnight. Water is added (25 ml) followed by saturated aqueous NaHSO4, extraction with ethyl acetate, subsequent washing with saturated aqueous NaCl, drying over MgSO₄, and concentration to a residue which is flash chromatographed on silica gel (50% ethyl acetate/hexane) to give a white solid; yield: 94 mg, (55%); high resolution mass spectra Calcd. for [MH+] C₂₀H₃₀NO₃: 332.2225, Found: 332.2226.

K. 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4aza-7β-methyl-5α-androst-1-en-3-one

To a suspension of 3-Oxo-4-aza-7 β -methyl-5 α -androst-1-en-17β-carboxylic acid (50 mg, 0.15 mmol) in 1.5 ml 0.03% DMF in toluene at 0° C. is added pyridine (0.030 ml, 0.37 mmol) and thionyl chloride (0.013 ml, 0.18 mmol). After 15 min, the reaction mixture is warmed to room temperature for 1.5 h, excess reagents are removed via azeotrope and the resulting solids slurried in 1.5 ml toluene. The reaction mixture is treated with 4-(N,N-dimethylamino) pyridine (1 mg, cat.), heated to 100° C. and 2,5-bis (trifluoromethyl)aniline (0.035 ml, 0.22 mmol) is added. After 3.5 h the reaction is condensed, partitioned with ethyl acetate/saturated aqueous NaHSO4, and the organic phase is washed with 2N NaOH, saturated aqueous NaCl, dried over MgSO₄, and condensed. The concentrate is purified via flash chromatography (10% ethyl acetate/dichloromethane) followed by HPLC (BDS Hypersil C8 column, 40-70% CH₃CN/water), and lyophilization to give a white solid; yield: 12 mg, (15%); high resolution mass spectra Calcd. for $[MH+]C_{28}H_{33}F_6N_2O_2$: 543.2456, Found: 543.2446.

Example 31

7β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-aza-

To a suspension of 3-oxo-4-aza-7 β -methyl-5 α -androst-1en-17β-carboxylic acid, as prepared in Part J of Example 31, (38 mg, 0.12 mmol) in 1.5 ml 0.03% DMF in toluene at 0° C. is added pyridine (0.023 ml, 0.29 mmol) and thionyl 55 chloride (0.010 ml, 0.14 mmol). After 15 min, the reaction mixture is warmed to room temperature for 1.5 h, excess reagents are removed via azeotrope and the resulting solids dissolved in dichloromethane (1 ml), treated with pyridine (0.025 ml, 0.30 mmol), and 2-t-butyl-5trifluoromethylaniline (50 mg, 0.23 mmol). After 24 h the reaction mixture is diluted with dichloromethane (20 ml), washed with saturated aqueous NaHSO4, 2N NaOH, saturated aqueous NaCl, dried over MgSO₄, condensed, and purified via flash chromatography on silica gel (40% ethy! acetate/hexane); yield: 15 mg, (25%); high resolution mass spectra Calcd. for $[MH+]C_{31}H_{42}F_3N_2O_2$: 531.3198, Found: 531.3206.

Example 32 17β-N-1-(4-Chlorophenyl)cyclopentylcarbamoyl-4-aza-7β-

methyl-5α-androst-1-en-3-one (Compound 32)

This compound is prepared by the procedure of Example 3 except a corresponding amount of 3-Oxo-4-aza-7βmethyl-5α-androst-1-en-17β-carboxylic acid, as prepared in Part J of Example 31, is used in place of 3-oxo-4-aza-5αandrost-1-ene-17 β -carboxylic acid. High resolution mass spectra Calcd. for [MH+]C₃₁H₄₂ClN₂O₂: 509.2931, Found: 509.2935.

Example 33

17β-N-9-(4-t-Butylphenyl)bicyclo[3.3.1]nonylcarbamoyl-4-aza-5α-androst-1-en-3-one (Compound 33)

Compound 33 is prepared in an analogous manner as in Example 3 using 9-amino-bicyclo[3.3.1]nonane in place of 1-amino-1-(4-chlorophenyl)cyclopentane to give 17β-N-9-(4-t-butylphenyl)bicyclo[3.3.1]nonylcarbamoyl-4-aza-5αandrost-1-en-3-one as a white solid; m.p. 277-280° C. Anal. Calcd. for C38H₅₄N₂O₂.½H₂O: C, 78.71; H, 9.56; N, 4.83. Found: C, 78.92; H, 9.50; N, 4.81.

Examples 34-57

These compounds may be prepared as outlined in Example 3. Amines which were not commercially available were prepared as described in WO94/14833.

- 34. 17β-N-(5-Chloro-2-t-butyl)phenylcarbamoyl-4-aza-5αandrost-1-en-3-one
- 35. 17β-N-(4-Bromo-2-t-butyl)phenylcarbamoyl-4-aza-5αandrost-1-en-3-one
- 36. 17β-N-(2-t-Butyl-5-phenyl)phenylcarbamoyl-4-aza-5α- 30 androst-1-en-3-one
- 37. 17β-N-(4-t-Butyl-2-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 38. 17β-N-(2-Phenyl-5-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 39. 17β-N-(2-t-Butyl-5-(4-chlorophenyl))phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 40. 17β-N-(2-(4-t-Butyl)phenyl-5-trifluoromethyl) phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 41. 17β-N-(2-t-Butyl-5-(4-t-butyl)phenyl) 40 phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 42. 17β-N-(4-Chloro-2,5-bis(trifluoromethyl)) phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 43. 17β-N-(2-(2,4-Dichlorophenyl)-5-trifluoromethyl) phenylcarbamoyl-4-aza-5\alpha-androst-1-en-3-one
- 44. 17β-N-(4-Bromo-2-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 45. 17β-N-(5-Bromo-2-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 46. 17β-N-(4,5-Dibromo-2-trifluoromethyl) 50 phenylcarbamoyl-4-aza-5\alpha-androst-1-en-3-one
- 47. 17β-N-(5-t-Butyl-4-chloro-2-trifluoromethyl) phenylcarbamoyl-4-aza-5\alpha-androst-1-en-3-one
- 48. 17β-N-(5-t-Butyl-6-chloro-2-trifluoromethyl) phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 49. 17β-N-(2,4-Bis(trifluoromethyl))phenylcarbamoyl-4aza-5α-androst-1-en-3-one
- 50. 17β-N-(2-t-Butyl-4-trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 51. 17β-N-1-(4-t-Butyl-2-trifluoromethylphenyl) 60 cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 52. 17β-N-1-(4-Cyanophenyl)cyclohexylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 17β-N-1-(3-(3-Fluorophenyl)phenyl) 53. cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 54. 17β-N-1-(5-Indanyl)cyclohexylcarbamoyl-4-aza-5αandrost-1-en-3-one

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- 55. 17β-N-1-(5-Chloro-2,4-dimethylphenyl) cyclopentylcarbamoyl-4-aza-5α-androst-1-en-3-one
- 56. 17β-N-2-(4-trifluoromethylphenyl)bicyclo[3.2.1] octanylcarbamoyl-4-aza-5α-androst-1-en-3-one.
- 57. 17β-N-(5-Bromo-2-t-butyl)phenylcarbamoyl-4-aza-5αandrost-1-en-3-one

Example 58

Pharmaceutical formulations

(A) Transdermal System-For 1000 Patches

Ingredients	Amount
Active compound	40 g
Silicone fluid	450 g
Colloidal silicon dioxide	25 g

The silicone fluid and active compound are mixed together and the colloidal silicone dioxide is added to increase viscosity. The material is then dosed into a subsequently heat sealed polymeric laminate comprised of the following: polyester release liner, skin contact adhesive composed of silicone or acrylic polymers, a control membrane which is a polyolefin (e.g. polyethylene, polyvinyl acetate or polyurethane), and an impermeable backing membrane made of a polyester multilaminate. The resulting laminated sheet is then cut into 10 sq. cm patches.

(B) Oral Tablet—For 1000 Tablets

	Ingredients	Amount	
	Active compound	20 g	
	Starch	20 g	
5	Magnesium Stearate	1 g	

The active compound and the starch are granulated with water and dried. Magnesium stearate is added to the dried granules and the mixture is thoroughly blended. The blended mixture is compressed into tablets.

(C) Suppository—For 1000 Suppositories

Ingredients	Amount
Active compound	25 g
Theobromine sodium salicylate	25 g 250 g
Witepsol S55	1725 g

The inactive ingredients are mixed and melted. The active compound is then distributed in the molten mixture, poured into molds and allowed to cool.

(D) Injection—For 1000 Ampules

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Ingredients	Amount
Active Compound	5 g
Buffering Agents	q.s.
Propylene glycol	400 mg
Water for injection	600 mL
Water for injection	600 mL

The active compound and buffering agents are dissolved in the propylene glycol at about 50° C. The water for injection is then added with stirring and the resulting solution is filtered, filled into ampules, sealed and sterilized by autoclaving.

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Document 1-2

(E) Capsule-For 1000 Capsules

Ingredients	Amount
Active Compound	20 g
Lactose	20 g 450 g
Magnesium stearate	5 g

The finely ground active compound is mixed with the lactose and stearate and packed into gelatin capsules. We claim:

1. A compound of formula (I)

wherein carbons 1 and 2 are joined by either a single or a double bond;

R1 is hydrogen or methyl;

R² is hydrogen or methyl;

R³ is (B)

$$\begin{array}{c}
\mathbb{R}^{6} \\
\mathbb{R}^{7}
\end{array}$$

wherein R⁶ is trifluoromethyl, phenyl optionally substituted with one or more halogens or branched (C4-7) alkyl groups, or branched (C_{4-7}) alkyl;

either of R7 or R8 is trifluoromethyl, halogen, phenyl optionally substituted with one or more halogens or branched (C4-7)alkyl groups, or branched (C4-7)alkyl, while the other is hydrogen or halogen; and

X is hydrogen or halogen,

or a pharmaceutically acceptable solvate thereof.

- 2. A compound as claimed in claim 1 wherein X is hydrogen.
- 3. A compound as claimed in claim 1 wherein R² is 55
- 4. A compound as claimed in claim 1 wherein R6 is trifluoromethyl, phenyl optionally substituted with one or

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more halogens, or branched (C4.7) alkyl; and either of R7 or R⁸ is trifluoromethyl, halogen, phenyl optionally substituted with one or more halogens, or branched (C4-7) alkyl, while the other is hydrogen or halogen.

5. A compound as claimed in claim 1 wherein carbons 1 and 2 are joined by a double bond.

6. A compound as claimed in claim 1 of formula (IB);

(IB)

wherein carbons 1 and 2 are joined by either a single or a 25 double bond;

R¹ is hydrogen or methyl;

R⁶ is trifluoromethyl, phenyl optionally substituted with one or more halogens, or branched (C4-7) alkyl;

either of R⁷ or R⁸ is trifluoromethyl, halogen, phenyl optionally substituted with one or more halogens, or branched (C₄₋₇) alkyl, while the other is hydrogen or halogen; and

X is hydrogen or halogen.

7. A compound as claimed in claim 6 wherein when R⁷ or R⁸ is branched (C₄₋₇) alkyl and X is hydrogen, R⁶ is trifluoromethyl or phenyl optionally substituted with one or more halogens.

8. A compound as claimed in claim 6 wherein R⁶ is trifluoromethyl or branched (C4-7) alkyl; and either of R7 or R8 is trifluoromethyl, halogen, or phenyl substituted with one or more halogens, while the other is hydrogen or halogen.

9. A compound as claimed in claim 8 wherein R⁶ is trifluoromethyl or branched (C4-7) alkyl; either of R7 or R8 is trifluoromethyl while the other is hydrogen; and X is

10. A compound as claimed in claim 6 wherein R⁶ and R⁸ are independently trifluoromethyl or t-butyl, while R7 and X are hydrogen.

11. A pharmaceutical formulation comprising an effective amount of a compound as claimed in claim 1 a pharmaceutically acceptable carrier thereof.

12. A process for preparing a compound as claimed in claim 1 which comprises:

(A) for compounds of formula (I) wherein carbons 1 and 2 are joined by a single bond, hydrogenating a compound of formula (IVa)

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(B) for compounds of formula (I) wherein carbons 1 and 2 are joined by a double bond, reacting a compound of formula (V)

$$CO_2H$$
 R^2

with a compound of formula (IIa)

$$H_2NR^3$$
 (IIa) 35

and if necessary and/or desired, subjecting the compound thus obtained to one or more further reactions comprising:

- (i) interconversion to another compound of formula (I); 45
- (ii) removing any protecting group or groups; and/or
- (iii) converting the compound of formula (I) or a solvate thereof into a pharmaceutically acceptable solvate thereof.

13. A process as claimed in claim 12 wherein in process (B) the compound of formula (V) is treated with a halogenating agent in the presence of a base prior to reaction with a compound of formula (IIa).

14. A process as claimed in claim 12 wherein in step (i) a compound of formula (I) wherein there is a double bond between carbons 1 and 2 and wherein R² is hydrogen is prepared by dehydrogenating a compound of formula (Ia).

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$$\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array}$$

15. A method of inhibiting 5α -testosterone reductase enzyme comprising contacting said enzyme with an effective 5α -testosterone inhibitory amount of a compound as claimed in claim 1.

16. A method of treating an androgen responsive or mediated disease in a mammal suffering from said disease comprising administering to said mammal, an effective androgen responsive or mediated disease amount of a compound as claimed in claim 1.

17. A method of claim 16 wherein the androgen responsive or mediated disease is benign prostatic hyperplasia, prostate cancer, acne, male pattern baldness and hirsutism.

18. A compound of formula (IVa)

 $\bigcap_{N \to \mathbb{R}^2} \mathbb{R}^1$

wherein R^1 and R^2 are independently hydrogen or methyl and R^3 is as defined in claim 1, or a solvate thereof

and R³ is as defined in claim 1, or a solvate thereof.

19. The compound of claim 1 wherein said compound is selected from the group consisting of: 17β-N-(2,5-bis (Trifluoromethyl))phenylcarbamoyl-4-aza-5α-androstan-3one, 17β-N-(2,5-bis(Trifluoromethyl))phenylcarbamoyl-4methyl-4-aza-5α-androstan-3-one, 17β-N-(2-t-Butyl-5trifluoromethyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3one, 17β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-aza- 5α -androstan-3-one, 17β -N-(2-t-Butyl-5trifluoromethyl)phenylcarbamoyl-4-methyl-4-aza-5αandrostan-3-one, 17β-N-(2,5-Di-t-butyl)phenylcarbamoyl-4-aza-5α-androst-1-en-3-one, 17β-N-(2,5-Di-t-butyl) phenylcarbamoyl-4-aza- 5α -androstan-3-one, 17β -N-(2,5-Di-t-butyl)phenylcarbamoyl-4-methyl-4-aza- 5α -androstan-3-one, 17β-N-(2,5-bis(Trifluoromethyl)phenylcarbamoyl-4aza-7β-methyl-5α-androst-1-en-3-one, and 17β-N-(2-t-Butyl-5-trifluoromethyl)phenylcarbamoyl-4-aza-7βmethyl-5\alpha-androst-1-en-3-one.

CIVIL COVER SHEET

The JS 44 civil cover sheet and the information contained herein neither replace nor supplement the filing and service of pleadings or other papers as required by law, except as provided by local rules of court. This form, approved by the Judicial Conference of the United States in September 1974, is required for the use of the Clerk of Court for the purpose of initiating the civil docket sheet. (SEE INSTRUCTIONS ON THE REVERSE OF THE FORM.)

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VII. REQUESTED IN COMPLAINT: UNDER F.R.C.P. 23 DOCKET NUMBER VIII. RELATED CASE(S) IF ANY DATE SIGNATURE OF ATTORNEY OF RECORD FOR OFFICE USE ONLY Brief description of cause: Patent infringement CHECK YES only if demanded in complaint: JURY DEMAND: Yes No DOCKET NUMBER DOCKET NUMBER		1 35 U.S.	are filing (Do not cite jurisdiction C. 5 2.71	al statutes unless diversity):	
COMPLAINT: UNDER F.R.C.P. 23 VIII. RELATED CASE(S) IF ANY OCCUPATION (See instructions): JUDGE DOCKET NUMBER DATE FOR OFFICE USE ONLY JURY DEMAND: 1 Yes Moo	VI. CAUSE OF ACTION	ON Print description of source			
THE SIGNATURE OF ATTORNEY OF RECORD FOR OFFICE USE ONLY SEE INSTRUCTIONS: JUDGE DOCKET NUMBER DOCKET NUMBER DOCKET NUMBER	•		DEMAND \$	-	
February 25, 2008 For Office Use ONLY SIGNATURE OF ATTORNEY OF RECORD WILL BL WI				DOCKET NUMBER	
February 25, 2008 Jan Bl.			TTODNEY OF DECORD		
FOR OFFICE USE ONLY			Bl. [-\		
RECEIPT # AMOUNT APPLYING IFP JUDGE MAG. JUDGE		()			
	RECEIPT# A	AMOUNT APPLYING IFP	JUDGE	MAG. JU	DGE

JS 44 Reverse (Rev. 11/04)

INSTRUCTIONS FOR ATTORNEYS COMPLETING CIVIL COVER SHEET FORM JS 44

Authority For Civil Cover Sheet

The JS 44 civil cover sheet and the information contained herein neither replaces nor supplements the filings and service of pleading or other papers as required by law, except as provided by local rules of court. This form, approved by the Judicial Conference of the United States in September 1974, is required for the use of the Clerk of Court for the purpose of initiating the civil docket sheet. Consequently, a civil cover sheet is submitted to the Clerk of Court for each civil complaint filed. The attorney filing a case should complete the form as follows:

- I. (a) Plaintiffs-Defendants. Enter names (last, first, middle initial) of plaintiff and defendant. If the plaintiff or defendant is a government agency, use only the full name or standard abbreviations. If the plaintiff or defendant is an official within a government agency, identify first the agency and then the official, giving both name and title.
- (b) County of Residence. For each civil case filed, except U.S. plaintiff cases, enter the name of the county where the first listed plaintiff resides at the time of filing. In U.S. plaintiff cases, enter the name of the county in which the first listed defendant resides at the time of filing. (NOTE: In land condemnation cases, the county of residence of the "defendant" is the location of the tract of land involved.)
- (c) Attorneys. Enter the firm name, address, telephone number, and attorney of record. If there are several attorneys, list them on an attachment, noting in this section "(see attachment)".
- II. Jurisdiction. The basis of jurisdiction is set forth under Rule 8(a), F.R.C.P., which requires that jurisdictions be shown in pleadings. Place an "X" in one of the boxes. If there is more than one basis of jurisdiction, precedence is given in the order shown below.

United States plaintiff. (1) Jurisdiction based on 28 U.S.C. 1345 and 1348. Suits by agencies and officers of the United States are included here.

United States defendant. (2) When the plaintiff is suing the United States, its officers or agencies, place an "X" in this box.

Federal question. (3) This refers to suits under 28 U.S.C. 1331, where jurisdiction arises under the Constitution of the United States, an amendment to the Constitution, an act of Congress or a treaty of the United States. In cases where the U.S. is a party, the U.S. plaintiff or defendant code takes precedence, and box 1 or 2 should be marked.

Diversity of citizenship. (4) This refers to suits under 28 U.S.C. 1332, where parties are citizens of different states. When Box 4 is checked, the citizenship of the different parties must be checked. (See Section III below; federal question actions take precedence over diversity cases.)

- III. Residence (citizenship) of Principal Parties. This section of the JS 44 is to be completed if diversity of citizenship was indicated above. Mark this section for each principal party.
- IV. Nature of Suit. Place an "X" in the appropriate box. If the nature of suit cannot be determined, be sure the cause of action, in Section VI below, is sufficient to enable the deputy clerk or the statistical clerks in the Administrative Office to determine the nature of suit. If the cause fits more than one nature of suit, select the most definitive.
- V. Origin. Place an "X" in one of the seven boxes.

Original Proceedings. (1) Cases which originate in the United States district courts.

Removed from State Court. (2) Proceedings initiated in state courts may be removed to the district courts under Title 28 U.S.C., Section 1441. When the petition for removal is granted, check this box.

Remanded from Appellate Court. (3) Check this box for cases remanded to the district court for further action. Use the date of remand as the filing date.

Reinstated or Reopened. (4) Check this box for cases reinstated or reopened in the district court. Use the reopening date as the filing date.

Transferred from Another District. (5) For cases transferred under Title 28 U.S.C. Section 1404(a). Do not use this for within district transfers or multidistrict litigation transfers.

Multidistrict Litigation. (6) Check this box when a multidistrict case is transferred into the district under authority of Title 28 U.S.C. Section 1407. When this box is checked, do not check (5) above.

Appeal to District Judge from Magistrate Judgment. (7) Check this box for an appeal from a magistrate judge's decision.

VI. Cause of Action. Report the civil statute directly related to the cause of action and give a brief description of the cause. Do not cite jurisdictional statutes unless diversity.

Example:

U.S. Civil Statute: 47 USC 553
Brief Description: Unauthorized reception of cable service

VII. Requested in Complaint. Class Action. Place an "X" in this box if you are filing a class action under Rule 23, F.R.Cv.P.

Demand. In this space enter the dollar amount (in thousands of dollars) being demanded or indicate other demand such as a preliminary injunction.

Jury Demand. Check the appropriate box to indicate whether or not a jury is being demanded.

VIII. Related Cases. This section of the JS 44 is used to reference related pending cases if any. If there are related pending cases, insert the docket numbers and the corresponding judge names for such cases.

Date and Attorney Signature. Date and sign the civil cover sheet.